

## Full Length Die 1 1/4 - Full Length Die 600 NE

The FL dies is used to size the cartridge case on full length. In addition to a removable expander our FL dies have an integrated primer ejector pin. All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut. All relevant components have an article number for easy reordering if necessary. You will find further instructions and assistance in selecting accessories and spare parts in the manual.

NO IMAGE  
AVAILABLE

### Attributes

- Name: [Full Length Die 600 NE](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2013060
- Mfr. No.: 3736411
- Thread: 1 1/4
- Delivery weight: 0.65kg
- Shipping height: 55mm
- Shipping width: 55mm
- Shipping length: 130mm

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# Full Length Die 1 1/4 Safety Instructions

## Introduction

Thank you for choosing the Full Length Die 1 1/4 for your reloading needs. This guide provides essential safety instructions to ensure the safe use of the product in accordance with the EU General Product Safety Regulation (GPSR). Please read this manual carefully before using the die to ensure your safety and the proper functioning of the product.

## General Safety Guidelines

- Ensure that the die is used only for its intended purpose, which is to size cartridge cases.
- Always wear appropriate safety gear, including safety glasses and gloves, when operating the die.
- Keep the work area clean and organized to prevent accidents.
- Store the die in a dry and secure location when not in use.
- Be aware of your surroundings and ensure that children and pets are kept away from the work area during operation.
- Regularly inspect the die for any signs of wear or damage before use.

## Specific Safety Precautions for Use

- **Calibration Safety:** Ensure the die is calibrated correctly before use. Improper calibration can lead to unsafe cartridge sizes.
- **Handling Components:** Handle all components, including the expander and ejector pin, with care. These parts can be sharp or may cause injury if mishandled.
- **Lock Nut Usage:** Always secure the die in place using the lock nut to prevent it from moving during operation.
- **Replacement Parts:** If any components need replacement, ensure you use only manufacturer-approved parts to maintain safety and functionality.
- **Avoid Overloading:** Do not exceed the recommended limits for the die. Overloading can lead to malfunction or injury.

## Instructions for Installation and Usage

### 1. Installation:

- Ensure your reloading press is compatible with the Full Length Die 1 1/4.
- Securely mount the die in the press using the lock nut. Make sure it is tightened properly to prevent movement during operation.
- Attach the removable expander and ensure it is seated correctly.

### 2. Usage:

- Insert the cartridge case into the die, ensuring it is aligned properly.
- Pull the handle of the press to push the cartridge case into the die. This will size the case and calibrate the neck from the inside.
- Once the case is sized, carefully remove it from the die.
- Inspect the cartridge case for proper sizing and neck tension before proceeding with further reloading steps.

## Disposal Instructions

- Dispose of any damaged or unusable components in accordance with local regulations.
- Do not dispose of the die or its components in general waste. Check for recycling options or hazardous

waste disposal facilities in your area.

## **Contact Information for Further Support**

For any inquiries regarding the Full Length Die 1 1/4, including safety concerns or product support, please consult the manual or contact the manufacturer directly.

By following these safety instructions, you can ensure a safe and efficient reloading experience with your Full Length Die 1 1/4. Always prioritize safety and remain informed about best practices while using this product.

# About Us

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