

# Full Length Die 1 1/4 - Full Length Die 458 Lott

The FL dies is used to size the cartridge case on full length. In addition to a removable expander our FL dies have an integrated primer ejector pin. All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut. All relevant components have an article number for easy reordering if necessary. You will find further instructions and assistance in selecting accessories and spare parts in the manual.

NO IMAGE  
AVAILABLE

## Attributes

- Name: [Full Length Die 458 Lott](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2013057
- Mfr. No.: 3678011
- Thread: 1 1/4
- Delivery weight: 0.65kg
- Shipping height: 55mm
- Shipping width: 55mm
- Shipping length: 130mm

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# Safety Instruction Guide for Full Length Die 1 1/4 Full Length Die 458 Lott

## Introduction

Thank you for choosing the Full Length Die 1 1/4 Full Length Die 458 Lott. This guide provides essential safety instructions to ensure safe and effective use of the product. Please read and follow these instructions carefully to avoid potential hazards and ensure optimal performance.

## General Safety Guidelines

- Ensure that the die is used only for its intended purpose: resizing cartridge cases.
- Always wear appropriate personal protective equipment (PPE) such as safety glasses and gloves when using the die.
- Keep the work area clean and welllit to prevent accidents.
- Store the die in a secure location, out of reach of children and vulnerable individuals.
- Be aware of your surroundings and ensure that no one is in close proximity while operating the die.
- Regularly inspect the die for wear or damage before each use. Do not use if damaged.

## Specific Safety Precautions for Use

### • Calibration Precautions:

- Ensure that the die is properly calibrated before use. Calibration occurs when the cartridge case is pushed into the die.
- Follow the manufacturer's instructions for adjusting the die's position in the press using the lock nut.

### • Handling the Expander and Ejector Pin:

- Use caution when handling the removable expander and ejector pin. These components can be sharp and may cause injury.
- Replace any worn or damaged components immediately to maintain safety and functionality.

### • Cartridge Case Handling:

- Always handle cartridge cases with care to avoid injury.
- Ensure that the neck of the case is correctly positioned in the die to achieve proper neck tension.

### • Emergency Procedures:

- In case of an accident or injury, seek immediate medical assistance.
- Report any unsafe conditions or incidents to the relevant authorities.

## Instructions for Installation and Usage

### 1. Installation:

- Secure the die in the reloading press using the appropriate mounting hardware.
- Adjust the height of the die using the lock nut to ensure it is properly aligned with the press.

### 2. Usage:

- Insert the cartridge case into the die and apply gentle pressure to begin resizing.
- Monitor the process closely to ensure that the die is functioning correctly and that the cartridge case is being resized uniformly.
- After resizing, carefully remove the cartridge case from the die and inspect it for any signs of damage or improper sizing.

### **3. Maintenance:**

- Clean the die regularly to remove any debris or residue that may accumulate during use.
- Lubricate moving parts as necessary to ensure smooth operation.
- Replace any worn components, including the expander and ejector pin, to maintain safety and performance.

## **Disposal Instructions**

- Dispose of any unused or damaged components in accordance with local regulations.
- Ensure that all materials are disposed of in an environmentally friendly manner.

## **Contact Information for Further Support**

For any questions or concerns regarding the Full Length Die 1 1/4 Full Length Die 458 Lott, please refer to the manufacturer's manual or contact your retailer for assistance.

Thank you for your attention to these safety instructions. Your safety and satisfaction are our top priorities.

# About Us

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