

# Full Length Die 1 1/4 - Full Length Die 375 Blaser Mag

The FL dies is used to size the cartridge case on full length. In addition to a removable expander our FL dies have an integrated primer ejector pin. All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut. All relevant components have an article number for easy reordering if necessary. You will find further instructions and assistance in selecting accessories and spare parts in the manual.

NO IMAGE  
AVAILABLE

## Attributes

- Name: [Full Length Die 375 Blaser Mag](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2013050
- Mfr. No.: 3471811
- Thread: 1 1/4
- Delivery weight: 0.65kg
- Shipping height: 55mm
- Shipping width: 55mm
- Shipping length: 130mm

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# Full Length Die 1 1/4 Full Length Die 375 Blaser Mag Safety Instruction Guide

## Introduction

Thank you for choosing the Full Length Die 1 1/4 Full Length Die 375 Blaser Mag. This guide provides essential safety instructions to ensure your safe use of the product. Please read this guide carefully before using the die to understand the safety precautions and installation instructions.

## General Safety Guidelines

- Always ensure that the die is used in accordance with the manufacturer's instructions.
- Keep the die and its components out of reach of children and vulnerable individuals.
- Regularly inspect the die for any signs of wear or damage before use.
- Use appropriate personal protective equipment (PPE) such as safety glasses and gloves when operating the die.
- If you notice any unusual behavior or performance from the die, discontinue use immediately and consult the manual or a professional.
- Report any unsafe products or accidents to the relevant authorities.

## Specific Safety Precautions for Use

- Ensure that the die is securely mounted in the press before use to prevent accidents.
- Avoid using excessive force when sizing the cartridge case to prevent damage to the die or the case.
- Always calibrate the die with the cartridge case before starting the sizing process.
- Use the integrated primer ejector pin carefully to avoid injury.
- Do not attempt to modify or repair the die without proper knowledge and expertise.
- Follow the manufacturer's guidelines for the correct positioning of the die in the press using the lock nut.

## Instructions for Installation and Usage

### 1. Installation

- Ensure the press is turned off and unplugged before installation.
- Securely mount the Full Length Die in the press using the appropriate threading (1 1/4).
- Adjust the die's position using the lock nut to ensure accurate sizing.

### 2. Usage

- Insert the cartridge case into the die.
- Apply gentle pressure to push the case into the die for sizing.
- Allow the neck of the case to be calibrated from the inside as it exits the die.
- If necessary, replace the expander and ejector pin with minimal effort, following the manufacturer's instructions.
- Regularly check the neck tension of the cartridge case to ensure it meets safety standards.

## Disposal Instructions

- Dispose of any damaged or worn components of the die in accordance with local regulations.
- Do not dispose of the die or its components in regular household waste.
- Check with local authorities for proper disposal methods for metal and plastic components.

## **Contact Information for Further Support**

For any inquiries regarding safety or product support, please refer to the contact information provided in the product manual or on the manufacturer's website.

By following these safety guidelines and instructions, you ensure a safer and more effective experience with your Full Length Die 1 1/4 Full Length Die 375 Blaser Mag. Always prioritize safety and do not hesitate to seek assistance if needed.

# About Us

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