

# Full Length Die 1 1/4 - Full Length Die 338 Rem Ultra Mag

The FL dies is used to size the cartridge case on full length. In addition to a removable expander our FL dies have an integrated primer ejector pin. All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut. All relevant components have an article number for easy reordering if necessary. You will find further instructions and assistance in selecting accessories and spare parts in the manual.

NO IMAGE  
AVAILABLE

## Attributes

- Name: [Full Length Die 338 Rem Ultra Mag](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2013044
- Mfr. No.: 3385311
- Thread: 1 1/4
- Delivery weight: 0.65kg
- Shipping height: 55mm
- Shipping width: 55mm
- Shipping length: 130mm

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# Full Length Die 1 1/4 Full Length Die 338 Rem Ultra Mag Safety Instruction Guide

## Introduction

Thank you for choosing the Full Length Die 1 1/4 Full Length Die 338 Rem Ultra Mag. This guide provides important safety instructions and guidelines to ensure the safe and effective use of this product. Please read this document carefully before using the die.

## General Safety Guidelines

- Ensure that the die is used only for its intended purpose.
- Always wear appropriate personal protective equipment (PPE) such as safety glasses and gloves while operating the die.
- Keep the work area clean and welllit to prevent accidents.
- Store the die in a safe place when not in use, out of reach of children and pets.
- Regularly inspect the die for any signs of wear or damage. Do not use if damaged.
- Follow all local laws and regulations regarding the use of reloading equipment.

## Specific Safety Precautions for Use

- Always ensure that the die is securely mounted in the press before use.
- Do not force the cartridge case into the die; if it does not fit easily, check for obstructions or misalignment.
- Be cautious when handling spent primers; they can be sharp and may pose a risk of injury.
- Avoid using excessive force when adjusting the die or replacing components.
- Keep hands and other body parts clear of moving parts during operation.
- Do not leave the die unattended while in use.

## Instructions for Installation and Usage

### 1. Installation:

- Securely mount the die in your reloading press using the lock nut to ensure it remains in place during operation.
- Check the alignment of the die and ensure it is positioned correctly for the cartridge case you are using.

### 2. Usage:

- Insert the cartridge case into the die, ensuring it is aligned properly.
- Pull the handle of the press to push the cartridge case into the die. Ensure smooth operation without forcing the case.
- After sizing, carefully remove the cartridge case from the die.
- If necessary, replace the expander and ejector pin by following the manufacturer's instructions.

### 3. Calibration:

- Calibration occurs when the cartridge case is pushed into the die. Ensure that the neck of the case is calibrated from the inside as it exits the die.
- Adjust the die position as needed using the lock nut to maintain correct neck tension.

## Disposal Instructions

- Dispose of any worn or damaged components in accordance with local regulations.
- Do not dispose of the die or its components in regular household waste. Check for recycling programs or hazardous waste disposal options in your area.

## Contact Information for Further Support

For any inquiries regarding safety, usage, or replacement parts, please refer to the product manual or contact the manufacturer directly.

## Conclusion

By following these safety instructions and guidelines, you can ensure the safe and effective use of the Full Length Die 1 1/4 Full Length Die 338 Rem Ultra Mag. Always prioritize safety and proper handling to enhance your reloading experience.

# About Us

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