

# Full Length Die 1 1/4 - Full Length Die 338 Federal

The FL dies is used to size the cartridge case on full length. In addition to a removable expander our FL dies have an integrated primer ejector pin. All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut. All relevant components have an article number for easy reordering if necessary. You will find further instructions and assistance in selecting accessories and spare parts in the manual.

NO IMAGE  
AVAILABLE

## Attributes

- Name: [Full Length Die 338 Federal](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2013041
- Mfr. No.: 3383511
- Thread: 1 1/4
- Delivery weight: 0.65kg
- Shipping height: 55mm
- Shipping width: 55mm
- Shipping length: 130mm

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# Safety Instruction Guide for Full Length Die 1 1/4 Full Length Die 338 Federal

## Introduction

Thank you for choosing the Full Length Die 1 1/4 Full Length Die 338 Federal. This guide provides essential safety instructions to ensure the safe and effective use of this product. Please read this manual carefully before use to understand the safety precautions and operational guidelines.

## General Safety Guidelines

- Ensure the product is used only for its intended purpose.
- Always follow the manufacturer's instructions for safe use.
- Keep the product out of reach of children and vulnerable individuals.
- Regularly inspect the die for any signs of wear or damage before use.
- In case of any malfunction or damage, cease use immediately and contact the manufacturer for support.

## Specific Safety Precautions for Use

- Wear appropriate personal protective equipment (PPE) such as safety glasses and gloves when using the die.
- Ensure that the die is securely attached to the press before operation.
- Avoid placing hands or fingers near moving parts while in operation.
- Do not exceed the recommended cartridge case specifications when using the die.
- Be aware of the risks involved with handling and reloading ammunition; always follow industry best practices.

## Instructions for Installation and Usage

### 1. Installation:

- Ensure the press is turned off and unplugged before installing the die.
- Attach the die to the press by threading it into the appropriate position. Use the lock nut to secure it in place.
- Confirm that the die is properly aligned with the press.

### 2. Usage:

- Insert the cartridge case into the die.
- Push the cartridge case into the die slowly and steadily.
- The neck of the case will be calibrated from the inside as it is moved out of the die.
- Check the neck tension to ensure it is within the desired specifications.
- After use, remove the cartridge case and clean the die as per the maintenance instructions.

## Disposal Instructions

- Dispose of any unused or damaged cartridges and components in accordance with local regulations.
- Do not dispose of the die in regular household waste. Follow local disposal guidelines for metal and hazardous materials.

## **Contact Information for Further Support**

For any inquiries regarding safety, usage, or maintenance of the Full Length Die 1 1/4 Full Length Die 338 Federal, please refer to the manufacturer's contact information provided in the product packaging or manual.

Thank you for your attention to these safety guidelines. Your safety is our priority, and we hope you have a successful experience with your Full Length Die.

# About Us

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