

# Full Length Die 1 1/4 - Full Length Die 8x60 S

The FL dies is used to size the cartridge case on full length. In addition to a removable expander our FL dies have an integrated primer ejector pin. All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut. All relevant components have an article number for easy reordering if necessary. You will find further instructions and assistance in selecting accessories and spare parts in the manual.

NO IMAGE  
AVAILABLE

## Attributes

- Name: [Full Length Die 8x60 S](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2013036
- Mfr. No.: 3323611
- Thread: 1 1/4
- Delivery weight: 0.65kg
- Shipping height: 55mm
- Shipping width: 55mm
- Shipping length: 130mm

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# Full Length Die Safety Instruction Guide

## Introduction

Thank you for choosing the Full Length Die 1 1/4 Full Length Die 8x60 S. This guide provides essential safety instructions and usage information to ensure safe operation and maintenance of the product. Please read this manual carefully before use.

## General Safety Guidelines

- **Product Safety:** Ensure safe use of the Full Length Die by following all instructions and guidelines provided in this manual.
- **Enhanced Recalls:** Stay informed about product recalls. If you receive a recall notice, follow the instructions to return or dispose of the product safely.
- **Online Shopping:** If purchased online, ensure that the seller complies with safety requirements as per EU regulations.
- **Special Consumer Focus:** This product is not intended for use by vulnerable groups, including children. Keep out of reach of children.
- **EU Contact Point:** For any safety inquiries, ensure to contact the designated EUbased support as indicated on the product packaging or documentation.
- **Rapid Alerts:** Monitor the EU Safety Gate platform for updates on unsafe products.

## Specific Safety Precautions for Use

- **Read the Manual:** Always read this manual before using the Full Length Die.
- **Personal Protective Equipment (PPE):** Wear appropriate PPE, such as safety glasses and gloves, when handling the die to protect against potential hazards.
- **Inspect the Die:** Before each use, inspect the die for any signs of damage or wear. Do not use if damaged.
- **Proper Handling:** Handle the die with care. Avoid dropping or mishandling to prevent damage.
- **Calibration:** Ensure proper calibration of the die before use to maintain correct neck tension and sizing of cartridge cases.
- **Work Area Safety:** Maintain a clean and organized workspace to reduce the risk of accidents.
- **Avoid Distractions:** Focus on the task at hand and avoid distractions while using the die.

## Instructions for Installation and Usage

### 1. Installation:

- Ensure the press is securely mounted and stable.
- Insert the Full Length Die into the press and secure it using the lock nut.
- Check that the die is positioned correctly and is tightly fastened.

### 2. Usage:

- Place the cartridge case into the die.
- Apply steady pressure to push the case into the die for sizing.
- After sizing, remove the case and check for proper neck tension.
- If necessary, replace any worn components, such as the expander or ejector pin, following the manufacturer's guidelines.

### 3. Calibration:

- Calibration occurs automatically when the cartridge case is pushed into the die.

- Ensure that the neck of the case is calibrated from the inside as it exits the die.

## **Disposal Instructions**

- Dispose of the Full Length Die and any worn components in accordance with local regulations.
- Do not dispose of the die in regular household waste. Check for recycling options or designated disposal sites.

## **Contact Information for Further Support**

For any questions or concerns regarding the Full Length Die, please refer to the product packaging or documentation for contact information. Ensure to follow all safety guidelines and instructions to maintain a safe and effective working environment.

By adhering to these guidelines, you can ensure a safe experience while using the Full Length Die 1 1/4 Full Length Die 8x60 S. Thank you for your attention to safety.

# About Us

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