

## Full Length Die 1 1/4 - Full Length Die 300 PRC

The FL dies is used to size the cartridge case on full length. In addition to a removable expander our FL dies have an integrated primer ejector pin. All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut. All relevant components have an article number for easy reordering if necessary. You will find further instructions and assistance in selecting accessories and spare parts in the manual.

NO IMAGE  
AVAILABLE

### Attributes

- Name: [Full Length Die 300 PRC](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2013031
- Mfr. No.: 3290011
- Thread: 1 1/4
- Delivery weight: 0.65kg
- Shipping height: 55mm
- Shipping width: 55mm
- Shipping length: 130mm

# Table of Contents

- Startpage
- Full Length Die 1 1/4 Full Length Die 300 PRC Safety Instructions
- About Us

# Full Length Die 1 1/4 Full Length Die 300 PRC Safety Instructions

## Introduction

Thank you for choosing the Full Length Die 1 1/4 Full Length Die 300 PRC. This product is designed to help you size cartridge cases safely and effectively. Please read this safety instruction guide carefully to ensure safe use and compliance with the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- Ensure that the die is used according to the manufacturer's instructions to avoid accidents.
- Always inspect the die before use for any signs of damage or wear.
- Keep the die out of reach of children and vulnerable individuals.
- Use the die only for its intended purpose as described in this guide.
- Report any unsafe products or accidents to the appropriate authorities.
- Regularly check for recall updates on the EU's Safety Gate platform.

## Specific Safety Precautions for Use

- **Potential Hazards:**
  - Risk of injury from sharp edges or moving parts.
  - Risk of improper sizing leading to malfunction.
- **Avoiding Hazards:**
  - Always wear appropriate safety gear, such as gloves and safety glasses, while using the die.
  - Do not exceed the recommended sizing limits for the cartridge cases.
  - Ensure that the die is securely mounted in the press before operation.
  - Keep hands and other body parts clear of the die during operation.

## Instructions for Installation and Usage

### • Installation:

1. Ensure that your reloading press is clean and free from debris.
2. Securely attach the Full Length Die to the press using the provided lock nut.
3. Adjust the die to the desired position for sizing the cartridge case.

### • Usage:

1. Insert the cartridge case into the die.
2. Push the cartridge case into the die until it is fully seated.
3. The neck of the case will be calibrated as it is moved out of the die.
4. If necessary, replace the expander or primer ejector pin with minimal effort.
5. Always follow the manufacturer's recommendations for calibration and maintenance.

## Disposal Instructions

- Dispose of the die and any associated components in accordance with local regulations.
- Do not dispose of the die in regular household waste if it is damaged or contains hazardous materials.

## **Contact Information for Further Support**

For any questions or concerns regarding the Full Length Die 1 1/4 Full Length Die 300 PRC, please refer to the manufacturer's manual or contact the manufacturer directly for assistance.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

Unit 1, Laughing Dog Industrial Estate  
London Road  
Rugby  
Warwickshire  
CV23 9LP

[www.brownells.co.uk](http://www.brownells.co.uk)