

## Full Length Die 1 1/4 - Full Length Die 7mm STW

The FL dies is used to size the cartridge case on full length. In addition to a removable expander our FL dies have an integrated primer ejector pin. All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut. All relevant components have an article number for easy reordering if necessary. You will find further instructions and assistance in selecting accessories and spare parts in the manual.

NO IMAGE  
AVAILABLE

### Attributes

- Name: [Full Length Die 7mm STW](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2013023
- Mfr. No.: 3213611
- Thread: 1 1/4
- Delivery weight: 0.65kg
- Shipping height: 55mm
- Shipping width: 55mm
- Shipping length: 130mm

# Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for Full Length Die 1 1/4 Full Length Die 7mm STW](#)
- [About Us](#)

# Safety Instruction Guide for Full Length Die 1 1/4 Full Length Die 7mm STW

## Introduction

Thank you for choosing the Full Length Die 1 1/4 Full Length Die 7mm STW. This guide provides essential safety instructions to ensure the safe and effective use of the product. Please read this manual carefully before using the die to minimize risks and ensure proper operation.

## General Safety Guidelines

- Ensure that the die is used in accordance with the manufacturer's instructions.
- Always wear appropriate personal protective equipment (PPE), such as safety glasses and gloves, when handling the die and cartridge cases.
- Keep the die and all related tools out of reach of children and vulnerable individuals.
- Inspect the die and associated tools for damage or wear before each use. Do not use damaged equipment.
- Report any unsafe products or accidents to the relevant authorities.

## Specific Safety Precautions for Use

- **Potential Hazards:**
  - Risk of injury from sharp edges or moving parts.
  - Risk of improper sizing leading to cartridge malfunction.
- **Avoiding Hazards:**
  - Always ensure that the die is securely mounted in the press before use.
  - Do not exceed the recommended pressure settings during operation.
  - Ensure that the cartridge case is clean and free from obstructions before inserting it into the die.
  - Do not attempt to disassemble or modify the die while it is in use.
  - Keep hands and body clear of moving parts during operation.

## Instructions for Installation and Usage

### 1. Installation:

- Secure the Full Length Die in the press using the lock nut. Ensure it is tightly fastened to prevent movement during use.
- Check that the die is aligned properly with the press to prevent misalignment during operation.

### 2. Usage:

- Insert the cartridge case into the die.
- Apply steady pressure to push the cartridge case into the die for sizing.
- Ensure that the neck of the case is calibrated from the inside as it exits the die.
- If necessary, replace the expander and ejector pin using minimal effort for maintenance.
- After sizing, remove the cartridge case and inspect it for proper neck tension.

## Disposal Instructions

- Dispose of the die and any worn or damaged components in accordance with local regulations.
- Do not dispose of the die or components in regular household waste.
- Check with local recycling programs or hazardous waste disposal sites for proper disposal methods.

## **Contact Information for Further Support**

For any inquiries or further assistance regarding the Full Length Die 1 1/4 Full Length Die 7mm STW, please refer to the manufacturer's customer support resources.

Thank you for prioritizing safety and compliance with the EU General Product Safety Regulation. Your attention to these guidelines helps ensure a safe and effective experience with your product.

# About Us

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