

# Full Length Die 1 1/4 - Full Length Die 6,5x68

[Reloading](#) > [Reloading Dies](#) > [Rifle Dies](#)

The FL dies is used to size the cartridge case on full length. In addition to a removable expander our FL dies have an integrated primer ejector pin. All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut. All relevant components have an article number for easy reordering if necessary. You will find further instructions and assistance in selecting accessories and spare parts in the manual.

NO IMAGE  
AVAILABLE

## Attributes

- Name: [Full Length Die 6,5x68](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2013011
- Mfr. No.: 3159611
- Thread: 1 1/4
- Delivery weight: 0.65kg
- Shipping height: 55mm
- Shipping width: 55mm
- Shipping length: 130mm

# Table of Contents

- Startpage
- Full Length Die 1 1/4 Full Length Die 6,5x68 Safety Instruction Guide
- About Us

# Full Length Die 1 1/4 Full Length Die 6,5x68 Safety Instruction Guide

## Introduction

Thank you for choosing the Full Length Die 1 1/4 Full Length Die 6,5x68. This guide provides important safety instructions and information to ensure the safe and effective use of this product. Please read this guide carefully before using the die to avoid any potential hazards.

## General Safety Guidelines

- Ensure that the die is used in accordance with the manufacturer's instructions.
- Always wear appropriate safety gear, such as safety glasses, when using the die.
- Keep the work area clean and free of unnecessary clutter to avoid accidents.
- Store the die in a safe place, out of reach of children and vulnerable individuals.
- Regularly inspect the die for any signs of wear or damage before use.
- Report any unsafe conditions or incidents to the appropriate authorities.

## Specific Safety Precautions for Use

- Do not exceed the recommended load specifications for the die.
- Ensure that the die is securely mounted in the press before use.
- Use only compatible cartridge cases with the die to avoid malfunctions.
- Avoid placing hands or fingers near the die during operation to prevent injury.
- If the die becomes jammed, turn off the press and carefully remove the die without using excessive force.
- Do not modify the die in any way, as this may compromise safety and performance.

## Instructions for Installation and Usage

### 1. Installation:

- Ensure that the press is turned off and unplugged before installation.
- Remove any existing dies from the press.
- Attach the Full Length Die 1 1/4 to the press using the provided lock nut. Ensure it is securely tightened.
- Adjust the die to the desired position for fulllength sizing of the cartridge case.

### 2. Usage:

- Insert the cartridge case into the die, ensuring it is properly aligned.
- Slowly push the cartridge case into the die using the press handle.
- Once the case is fully inside, allow it to be calibrated as it moves out of the die.
- Remove the resized cartridge case from the die with care.

### 3. Maintenance:

- After use, clean the die with a soft cloth to remove any debris or residue.
- Store the die in a dry place to prevent rust and corrosion.
- If any parts, such as the expander or ejector pin, require replacement, refer to the manufacturer's manual for ordering information.

## **Disposal Instructions**

- When disposing of the die or any damaged components, follow local regulations for hazardous waste disposal.
- Ensure that all parts are disposed of in an environmentally friendly manner.
- Consider recycling any metal components where possible.

## **Contact Information for Further Support**

For any questions or concerns regarding the Full Length Die 1 1/4 Full Length Die 6,5x68, please refer to the manufacturer's manual or contact your local distributor for assistance.

By following these guidelines and instructions, you can ensure a safe and effective experience with your Full Length Die. Thank you for your attention to safety.

# About Us

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