

# Full Length Die 1 1/4 - Full Length Die 6mm Dasher

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The FL dies is used to size the cartridge case on full length. In addition to a removable expander our FL dies have an integrated primer ejector pin. All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut. All relevant components have an article number for easy reordering if necessary. You will find further instructions and assistance in selecting accessories and spare parts in the manual.

NO IMAGE  
AVAILABLE

## Attributes

- Name: [Full Length Die 6mm Dasher](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2013000
- Mfr. No.: 3088311
- Thread: 1 1/4
- Delivery weight: 0.65kg
- Shipping height: 55mm
- Shipping width: 55mm
- Shipping length: 130mm

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# Full Length Die 1 1/4 Full Length Die 6mm Dasher Safety Instruction Guide

## Introduction

Thank you for choosing the Full Length Die 1 1/4 Full Length Die 6mm Dasher. This guide provides essential safety instructions and operational guidelines to ensure safe and effective use of the die. It is important to follow these instructions carefully to prevent accidents and ensure optimal performance.

## General Safety Guidelines

- Ensure that the die is used in accordance with the manufacturer's instructions.
- Keep the die out of reach of children and vulnerable individuals.
- Always inspect the die before use for any signs of damage or wear.
- Use appropriate personal protective equipment (PPE) such as safety glasses and gloves when handling the die.
- Store the die in a dry, secure location when not in use to prevent unauthorized access.
- In case of any accidents or injuries, report them to the appropriate authorities.

## Specific Safety Precautions for Use

- Before using the die, ensure that your reloading press is compatible with the die specifications.
- Do not exceed the recommended pressure limits when resizing cartridge cases.
- Avoid using the die with damaged or worn components; replace any faulty parts immediately.
- Do not attempt to modify the die in any way, as this may compromise safety and functionality.
- Always follow the calibration instructions to ensure proper neck tension and sizing of the cartridge case.
- Use only manufacturer approved accessories and spare parts.

## Instructions for Installation and Usage

### 1. Installation

- Secure the die into the reloading press using the provided lock nut to ensure stability during use.
- Ensure that the die is properly aligned with the press to avoid misalignment during operation.

### 2. Usage

- Insert the cartridge case into the die, ensuring that it is seated properly.
- Pull the handle of the press to push the cartridge case into the die for resizing.
- Once the case is fully seated, the neck of the case will be calibrated from the inside as it is moved out of the die.
- Check the neck tension of the resized case to ensure it meets your specifications.
- If necessary, replace the expander or primer ejector pin with minimal effort, following the manufacturer's instructions.

## Disposal Instructions

- Dispose of any damaged or unusable components in accordance with local regulations.
- Do not dispose of the die in regular household waste; check for recycling options or hazardous waste disposal facilities.

## **Contact Information for Further Support**

For any inquiries regarding safety, usage, or replacement parts, please refer to the manufacturer's contact information provided in the product manual.

By adhering to these safety guidelines and instructions, you can ensure a safe and effective experience with the Full Length Die 1 1/4 Full Length Die 6mm Dasher. Thank you for your attention to safety and responsible use.

# About Us

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