

# Full Length Die 1 1/4 - Full Length Die 6x70 R

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The FL dies is used to size the cartridge case on full length. In addition to a removable expander our FL dies have an integrated primer ejector pin. All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut. All relevant components have an article number for easy reordering if necessary. You will find further instructions and assistance in selecting accessories and spare parts in the manual.

NO IMAGE  
AVAILABLE

## Attributes

- Name: [Full Length Die 6x70 R](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2012998
- Mfr. No.: 3086811
- Thread: 1 1/4
- Delivery weight: 0.65kg
- Shipping height: 55mm
- Shipping width: 55mm
- Shipping length: 130mm

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# Full Length Die 1 1/4 Full Length Die 6x70 R

## Safety Instruction Guide

### Introduction

Thank you for choosing the Full Length Die 1 1/4 Full Length Die 6x70 R. This guide provides essential safety instructions to ensure the safe use and handling of this product. Please read this manual carefully before using the die to avoid any risks and ensure optimal performance.

### General Safety Guidelines

- Ensure that all safety guidelines are followed to prevent accidents and injuries.
- Use the die only for its intended purpose as described in this manual.
- Keep the die out of reach of children and vulnerable individuals.
- Regularly inspect the die for any signs of damage or wear before use.
- If you notice any defects, do not use the die and contact the manufacturer for assistance.

### Specific Safety Precautions for Use

- Always wear appropriate safety gear, including eye protection, while using the die.
- Make sure your workspace is clean and welllit to avoid accidents.
- Do not exceed the recommended specifications for the die to prevent malfunctions.
- Be cautious of sharp edges and moving parts during operation.
- Ensure that all components are properly secured before use.
- Do not attempt to modify or alter the die in any way.
- Keep hands and other body parts clear of the die's moving parts during operation.

### Instructions for Installation and Usage

#### 1. Installation

- Ensure that the press is properly mounted and stable before installing the die.
- Use the lock nut to secure the die in the correct position within the press.
- Confirm that the die is tightened adequately to prevent movement during use.

#### 2. Usage

- Insert the cartridge case into the die, ensuring it is properly aligned.
- Apply pressure to push the cartridge case into the die. This will calibrate the neck of the case from the inside.
- Monitor the process to ensure that the neck tension is correct and that there are no obstructions.
- After use, carefully remove the cartridge case and inspect it for any signs of damage.

### Disposal Instructions

- Dispose of the die and any associated components in accordance with local regulations.
- Do not dispose of the die in regular household waste.
- Check with local waste management authorities for proper disposal methods.

### Contact Information for Further Support

For any questions or concerns regarding the Full Length Die 1 1/4 Full Length Die 6x70 R, please refer to the

manufacturer's contact information provided in the product manual or on the packaging. Ensure that you have the product information ready for a quicker resolution.

## **Conclusion**

By following these safety instructions, you can ensure a safe and effective experience with the Full Length Die 1 1/4 Full Length Die 6x70 R. Always prioritize safety and consult this guide whenever necessary. Thank you for your attention to safety and for choosing our product.

# About Us

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