

# Full Length Die 1 1/4 - Full Length Die 6x62 Frères

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The FL dies is used to size the cartridge case on full length. In addition to a removable expander our FL dies have an integrated primer ejector pin. All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut. All relevant components have an article number for easy reordering if necessary. You will find further instructions and assistance in selecting accessories and spare parts in the manual.

NO IMAGE  
AVAILABLE

## Attributes

- Name: [Full Length Die 6x62 Frères](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2012997
- Mfr. No.: 3085611
- Thread: 1 1/4
- Delivery weight: 0.65kg
- Shipping height: 55mm
- Shipping width: 55mm
- Shipping length: 130mm

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# Safety Instruction Guide for Full Length Die 1 1/4 Full Length Die 6x62 Frères

## Introduction

Thank you for choosing the Full Length Die 1 1/4 Full Length Die 6x62 Frères. This guide provides essential safety instructions to ensure the safe and effective use of this product. Please read this guide carefully before use to minimize risks and ensure compliance with the EU General Product Safety Regulation (GPSR).

## General Safety Guidelines

- Ensure that you read and understand all instructions before using the Full Length Die.
- Always use the die in accordance with the manufacturer's specifications.
- Keep the die out of reach of children and vulnerable individuals.
- Regularly inspect the die for signs of wear or damage before use.
- Do not attempt to modify or alter the die in any way.
- Store the die in a dry and secure location when not in use.

## Specific Safety Precautions for Use

- Always wear appropriate personal protective equipment (PPE), such as safety glasses and gloves, when using the die.
- Ensure that the work area is welllit and free from distractions.
- Use the die only with compatible cartridge cases as specified by the manufacturer.
- Do not exceed the recommended pressure settings during operation.
- If you experience resistance while using the die, stop immediately and inspect for potential blockages or damage.
- Dispose of any damaged components safely and in accordance with local regulations.

## Instructions for Installation and Usage

### 1. Installation:

- Securely attach the die to your reloading press using the lock nut.
- Ensure that the die is properly aligned with the press to avoid misalignment during operation.
- Check that the expander and ejector pin are correctly installed and functioning.

### 2. Usage:

- Insert the cartridge case into the die.
- Operate the press to push the cartridge case into the die.
- Ensure that the neck of the case is calibrated from the inside as it is moved out of the die.
- After use, remove the cartridge case and inspect it for proper sizing.

### 3. Calibration:

- Calibration occurs automatically when the cartridge case is pushed into the die.
- Make sure to check the neck tension of the cartridge case after calibration for optimal performance.

## **Disposal Instructions**

- Dispose of the die and any associated components in accordance with local waste disposal regulations.
- Do not dispose of the die in regular household waste if it is damaged or contains hazardous materials.
- Contact your local waste management authority for guidance on the proper disposal of reloading components.

## **Contact Information for Further Support**

For any questions or concerns regarding the Full Length Die 1 1/4 Full Length Die 6x62 Frères, please refer to the manufacturer's manual for additional instructions and support resources.

## **Conclusion**

Following these safety instructions will help ensure a safe and effective experience with your Full Length Die. Always prioritize safety and compliance with the EU GPSR to protect yourself and others during use. Thank you for your attention to these important guidelines.

# About Us

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