

# Full Length Die 7/8 - Full Length Die 6,5x50 R Reb

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The FL dies is used to size the cartridge case on full length. In addition to a removable expander our FL dies have an integrated primer ejector pin. All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut. All relevant components have an article number for easy reordering if necessary. You will find further instructions and assistance in selecting accessories and spare parts in the manual.

NO IMAGE  
AVAILABLE

## Attributes

- Name: [Full Length Die 6,5x50 R Reb](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2012763
- Mfr. No.: 3148401
- Caliber: -
- Die Style: -
- Thread: 7/8
- Delivery weight: 0.3kg
- Shipping height: 43mm
- Shipping width: 43mm
- Shipping length: 125mm

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# Full Length Die Safety Instruction Guide

## Introduction

Thank you for choosing the Full Length Die 7/8 and Full Length Die 6.5x50 R Reb. This guide provides essential safety instructions to ensure the safe and effective use of your die. Please read this document carefully before use to understand the safety precautions and proper handling of the product.

## General Safety Guidelines

- Ensure that the die is used only for its intended purpose, which is to size cartridge cases.
- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves, when using the die.
- Keep the workspace clean and free from clutter to avoid accidents.
- Do not use the die if it appears damaged or worn. Inspect it regularly for any signs of wear.
- Ensure that the die is securely mounted in the press before use to prevent accidents.
- Always follow the manufacturer's instructions for use and maintenance.
- Keep the die out of reach of children and vulnerable individuals to prevent misuse.
- Report any unsafe conditions or incidents to the relevant authorities immediately.

## Specific Safety Precautions for Use

- Be cautious when handling the die, as sharp edges may be present.
- Avoid applying excessive force while sizing the cartridge case to prevent damage to the die or injury to yourself.
- Ensure that the cartridge case is clean and free of debris before inserting it into the die.
- Use the integrated primer ejector pin carefully to avoid accidental discharge of primers.
- Do not attempt to modify or alter the die in any way, as this may compromise its safety and effectiveness.
- Use only compatible cartridge cases with the die to ensure proper functioning.

## Instructions for Installation and Usage

### 1. Installation:

- Securely mount the die in the press using the provided lock nut.
- Ensure that the die is aligned properly for optimal performance.
- Attach the removable expander and ensure it is functioning correctly.

### 2. Usage:

- Insert the clean cartridge case into the die.
- Slowly push the cartridge case into the die until it is fully seated.
- The die will calibrate the neck of the case from the inside as it is moved out of the die.
- Check the neck tension to ensure it meets your specifications.
- If necessary, replace any worn components, such as the expander or ejector pin, with minimal effort.
- Once the sizing process is complete, carefully remove the cartridge case from the die.

### 3. PostUsage:

- Clean the die after each use to maintain its condition.
- Store the die in a safe place, away from children and pets.

## **Disposal Instructions**

- When the die reaches the end of its useful life, dispose of it responsibly.
- Check local regulations for proper disposal methods for metal products.
- Recycle the die if possible to minimize environmental impact.

## **Contact Information for Further Support**

For any questions or concerns regarding the Full Length Die, please refer to the manual for additional instructions and assistance. It is important to have access to an EUbased contact for safety inquiries related to this product.

By following these guidelines, you contribute to a safer environment while using the Full Length Die. Thank you for your attention to safety and proper use.

# About Us

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