

# FULL LENGTH DIES FOR RIFLE CALIBERS - TRIEBEL Full Length Die 8x68 S - 1 1/4"

[Reloading](#) > [Reloading Dies](#) > [Rifle Dies](#)

The FL dies is used to size the cartridge case on full length.

In addition to a removable expander our FL dies have an integrated primer ejector pin.

All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut.br>

## Specs:

- Thread: 1 1/4"
- Expander (diameter): 8.17mm

All relevant components have an article number for easy reordering if necessary.

**You will find further instructions and assistance in selecting accessories and spare parts in the manual.**

[The manual can be found here](#)

## Attributes

- Name: [TRIEBEL Full Length Die 8x68 S - 1 1/4"](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2008218
- Mfr. No.: 3327211
- Cartridge: 8 x 68 S
- Die Style: Full Length Sizing Die
- Threads: 1 1/4"
- Delivery weight: 0.65kg
- Shipping height: 55mm
- Shipping width: 55mm
- Shipping length: 130mm

NO IMAGE  
AVAILABLE

# Table of Contents

- [Startpage](#)
- [TRIEBEL Full Length Dies for Rifle Calibers Safety Instructions](#)
- [About Us](#)

# TRIEBEL Full Length Dies for Rifle Calibers Safety Instructions

## Introduction

Thank you for choosing the TRIEBEL Full Length Die 8x68 S. This product is designed to ensure the safe and effective resizing of cartridge cases. Please read this safety instruction guide carefully to ensure proper use and to minimize any potential hazards.

## General Safety Guidelines

- Always ensure that you are using the die in accordance with the manufacturer's instructions.
- Keep the die and all related components out of reach of children and vulnerable individuals.
- Inspect the die regularly for signs of wear or damage. Replace any worn or damaged components immediately.
- Use the die only for its intended purpose; do not attempt to modify or alter it.
- Ensure that you are in a wellventilated area when using the die, as the process may produce dust or debris.
- Follow all local regulations regarding the handling and use of ammunition components.

## Specific Safety Precautions for Use

- **Hazard Identification:** Risk of injury from improper handling of the die. Risk of damage to the die or cartridge cases if used incorrectly.
- **Avoiding Hazards:** Always wear appropriate personal protective equipment (PPE), such as safety glasses and gloves, when operating the die. Ensure that the press is securely mounted and stable before use. Never attempt to force a cartridge case into the die; if it does not fit, check for compatibility. Do not leave the die unattended while in use.
- **AgeSpecific Warnings:** This product is not intended for use by individuals under the age of 18. Ensure that inexperienced users are supervised by a knowledgeable adult when using the die.

## Instructions for Installation and Usage

1. **Installation:** Securely mount the die into the reloading press using the provided lock nut. Ensure that the die is aligned correctly with the ram of the press.
2. **Usage:** Insert the cartridge case into the die. Ensure that the expander and primer ejector pin are properly positioned. Operate the press smoothly and steadily to resize the cartridge case. After resizing, remove the cartridge case and inspect it for proper dimensions and neck tension.
3. **Calibration:** Calibration occurs when the cartridge case is pushed into the die. Ensure that the neck of the case is calibrated from the inside when it is moved out of the die.
4. **Maintenance:** Regularly clean the die to prevent buildup of debris. Replace any worn components, such as the expander or ejector pin, as necessary.

## Disposal Instructions

- Dispose of any worn or damaged components in accordance with local regulations.
- Do not dispose of the die or its components in regular household waste.
- Consider recycling options for metal components where applicable.

## Contact Information for Further Support

For any safety inquiries or additional support, please refer to the contact information provided in the manual. It is important to have access to assistance if you have questions or concerns regarding the use of this product.

Please ensure that you keep this safety instruction guide for future reference. Your safety and the effective use of the TRIEBEL Full Length Die depend on your adherence to these guidelines. Thank you for your attention to safety.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

Unit 1, Laughing Dog Industrial Estate  
London Road  
Rugby  
Warwickshire  
CV23 9LP

[www.brownells.co.uk](http://www.brownells.co.uk)