

# **FULL LENGTH DIES FOR RIFLE CALIBERS - TRIEBEL Full Length Die 50 Browning (50 BMG) - 1 1/2"**

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The FL dies is used to size the cartridge case on full length.

In addition to a removable expander our FL dies have an integrated primer ejector pin.

All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut.

## **Specs:**

- Thread: 1 1/2"
- Expander (diameter): 12.91mm

All relevant components have an article number for easy reordering if necessary.

NO IMAGE  
AVAILABLE

**You will find further instructions and assistance in selecting accessories and spare parts in the manual.**

[The manual can be found here](#)

## **Attributes**

- Name: [TRIEBEL Full Length Die 50 Browning \(50 BMG\) - 1 1/2"](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2008186
- Mfr. No.: 3704021
- Cartridge: 50 BMG
- Die Style: Full Length Sizing Die
- Threads: 1 1/2"
- Delivery weight: 0.9kg
- Shipping height: 65mm
- Shipping width: 65mm
- Shipping length: 165mm

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# TRIEBEL Full Length Dies for Rifle Calibers Safety Instruction Guide

## Introduction

Thank you for choosing the TRIEBEL Full Length Die for your reloading needs. This guide provides essential safety instructions and operational guidelines to ensure the safe use of this product. Please read this manual carefully before use to understand the safety precautions and proper handling procedures.

## General Safety Guidelines

- Always handle reloading equipment with care and follow all safety instructions.
- Ensure that the workspace is welllit and free from clutter.
- Keep the dies and all reloading components out of reach of children and unauthorized individuals.
- Use appropriate personal protective equipment (PPE), such as safety glasses and gloves, when operating reloading equipment.
- Regularly inspect all components for wear and damage before use.
- Always follow the manufacturer's instructions for reloading and handling ammunition.
- Store all reloading materials in a cool, dry place away from direct sunlight and heat sources.

## Specific Safety Precautions for Use

- **Hazard Identification:**
  - The use of reloading dies involves the risk of injury if not handled properly.
  - Risks include, but are not limited to, pinching fingers, eye injuries from debris, and potential misfires.
- **Avoiding Hazards:**
  - Always ensure that the die is securely attached to the press before use.
  - Do not force a cartridge case into the die; it should fit smoothly.
  - Never attempt to modify the die or its components.
  - Do not use damaged or worn components; replace them immediately.
  - Ensure that the workspace is free from distractions when reloading.
- **Age Specific Warnings:**
  - This product is not intended for use by individuals under the age of 18. Adult supervision is required for any use by minors.

## Instructions for Installation and Usage

### 1. Installation:

- Ensure the reloading press is securely mounted to a stable surface.
- Attach the TRIEBEL Full Length Die to the press using the provided lock nut. Tighten securely but do not overtighten.
- Insert the expander and ejector pin as per the manufacturer's instructions.

### 2. Usage:

- Begin by preparing your cartridge cases by cleaning and inspecting them for damage.
- Insert the cartridge case into the die and pull the handle of the reloading press smoothly.
- The neck of the case will be calibrated as it exits the die, ensuring proper neck tension.
- If necessary, replace the expander or ejector pin with minimal effort for continued functionality.
- Always refer to the manual for specific instructions on calibration and adjustments.

### 3. PostUse Care:

- After use, clean the die and store it in a protective case to prevent damage.
- Regularly inspect all components and replace any that show signs of wear.

## Disposal Instructions

- Dispose of any damaged or unusable reloading components in accordance with local regulations.
- Do not dispose of reloading materials in regular household waste. Contact local authorities for proper disposal methods.
- Ensure that all packaging materials are recycled or disposed of responsibly.

## Contact Information for Further Support

For further assistance or inquiries regarding safety or product usage, please refer to the manufacturer's contact details provided with your product packaging.

Thank you for following these safety instructions. Your adherence to these guidelines ensures a safe and effective reloading experience with the TRIEBEL Full Length Die.

# About Us

## Brownells UK

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