

# FULL LENGTH DIES FOR RIFLE CALIBERS - TRIEBEL Full Length Die 223 Remington - 7/8"

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The FL dies is used to size the cartridge case on full length.

In addition to a removable expander our FL dies have an integrated primer ejector pin.

All used spindles, the expander and ejector pin can be replaced easily if necessary, with just little effort.

Calibration takes place when the cartridge case is pushed into the die. The neck of the case is calibrated from the inside when it is moved out of the die. This will form the cartridge case and achieves a correct neck tension.

The correct position of the die in the press is set with the lock nut.

## Specs:

- Thread: 7/8"
- Expander (diameter): 5.65mm

All relevant components have an article number for easy reordering if necessary.

**You will find further instructions and assistance in selecting accessories and spare parts in the manual.**

[The manual can be found here](#)

## Attributes

- Name: [TRIEBEL Full Length Die 223 Remington - 7/8"](#)
- Manufacturer: [TRIEBEL](#)
- Product no.: EU2008151
- Mfr. No.: 3067601
- Cartridge: 223 Remington
- Die Style: Full Length Sizing Die
- Threads: 7/8"
- Delivery weight: 0.3kg
- Shipping height: 43mm
- Shipping width: 43mm
- Shipping length: 125mm

NO IMAGE  
AVAILABLE

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# Safety Instruction Guide for TRIEBEL Full Length Dies for Rifle Calibers

## Introduction

Thank you for choosing the TRIEBEL Full Length Die 223 Remington. This guide provides essential safety instructions and usage guidelines to ensure safe and effective operation of the product. By following these instructions, you can minimize risks and maximize the performance of your reloading process.

## General Safety Guidelines

- Always use the die in accordance with the manufacturer's instructions.
- Ensure that your work area is clean and free from clutter to prevent accidents.
- Keep the die out of reach of children and unauthorized individuals.
- Wear appropriate safety gear, including safety glasses and gloves, when handling materials and tools.
- Be aware of your surroundings and ensure that you are not distracted while working.
- Regularly inspect the die and its components for any signs of wear or damage.
- Report any unsafe products or incidents to the relevant authorities immediately.
- Check for recall updates on the EU's Safety Gate platform to stay informed about any safety issues.

## Specific Safety Precautions for Use

- Ensure that the die is securely attached to the reloading press before use.
- Do not exceed the recommended specifications for cartridge cases.
- Always handle primers with care to avoid accidental ignition.
- Avoid using the die with damaged or deformed cartridge cases.
- Do not attempt to modify the die or its components in any way.
- Keep your hands and body clear of moving parts during operation.
- If you experience resistance while sizing, stop immediately and check for obstructions.

## Instructions for Installation and Usage

### 1. Installation:

- Ensure the reloading press is turned off and unplugged before installation.
- Locate the 7/8" threading on the die and align it with the reloading press.
- Secure the die in place using the lock nut, ensuring it is tightly fastened.

### 2. Usage:

- Insert the cartridge case into the die.
- Gradually push the cartridge case into the die to size it fully.
- The neck of the case will be calibrated from the inside as it moves out of the die.
- After sizing, check the neck tension to ensure it meets specifications.
- If necessary, replace any worn components, such as the expander or ejector pin.

### 3. PostUsage:

- Clean the die after each use to prevent residue buildup.
- Store the die in a safe, dry place away from moisture and extreme temperatures.

## **Disposal Instructions**

- Dispose of any worn or damaged components in accordance with local regulations.
- Do not dispose of the die or its components in regular household waste.
- Check with local waste management authorities for proper disposal methods.

## **Contact Information for Further Support**

For any inquiries or assistance regarding the TRIEBEL Full Length Die, please refer to the product manual or contact the manufacturer's support team.

By adhering to these safety instructions, you can ensure a safe and efficient reloading experience with your TRIEBEL Full Length Die. Thank you for prioritizing safety in your reloading practices.

# About Us

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