

# CONTOUR #4 BARREL...BY SHILEN - SHILEN 25 CALIBER 1-10 TWIST #4 STAINLESS BARREL

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## Contour #4 in Chrome Moly or Stainless Steel

All the loving care of the best stockmaker and the meticulous attention to detail of the master machinist will not make a gun shoot any straighter than the accuracy capability of the barrel used. And, it is the insides of a barrel, that very small and vital area of lands and grooves over which the gunsmith has no control, that can determine whether the finished work of art is for shooting - or "just for looks". Craftsmanship . . . not price . . . determines the quality of a barrel. But, by the same token, the customer willing to spend the money for a custom gun is shortsighted indeed, if he starts economizing and orders "just any old barrel so long as it's cheap". Furthermore, he is jeopardizing your reputation as a gun builder by making such a request. We, as your supplier, are laying our reputation (and yours, too!) on the line by offering you barrel blanks. They have got to be good or we are in trouble! Big trouble!! We must never sell you anything but that which will enlarge your stature with your trade. And, we feel that the Brownell Barrel, made for us by Ed Shilen, will do just that! Shilen barrels, either chrome moly or Stainless, are rifled with six lands and grooves by the "Cold Forming" process using carbide dies made in Shilen's own plant under the most rigid controls. This rifling method achieves extremely close inside uniformity from breech to muzzle. Finished barrels are air-gauge inspected (air-gauged sensitivity is .00005" - five-one-hundred-thousandths!) and 6X borescope inspected. All barrels, .22 through .30 caliber have groove tolerances within .0005" and uniformity within .0003" No straightening is done, and all barrels are completely stress-relieved. All stainless steel barrels are hand lapped at the factory. Only those barrels passing all spec tests are offered to the trade. Any barrel even slightly "suspect" is started through the production process again and bored to a large caliber. In no other way can quality and reputation be maintained. Slightly more expensive to produce - but vastly greater in quality and ultimate performance.



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## Attributes

- Name: [SHILEN 25 CALIBER 1-10 TWIST #4 STAINLESS BARREL](#)
- Manufacturer: [SHILEN](#)
- Product no.: 787925104
- Mfr. No.: 257104SS
- Caliber: 25 Caliber (.257)
- Cartridge: -
- Contour: #4
- Material: Stainless Steel
- Style: Match-Grade
- Twist: 1-10
- Delivery weight: 1.746kg
- Shipping height: 28mm
- Shipping width: 30mm
- Shipping length: 711mm

## Item details

Made in USA

US export classification: 0A501.c

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# CONTOUR #4 BARREL Safety Instruction Guide

## Introduction

Thank you for choosing the CONTOUR #4 BARREL by Shilen. This guide provides essential safety instructions and guidelines to ensure the safe usage of your barrel. It is crucial to follow these instructions carefully to prevent accidents and maintain the integrity of your firearm.

## General Safety Guidelines

- Always handle firearms with care and respect.
- Ensure that you are familiar with the operation of your firearm before using the barrel.
- Store the barrel and firearm in a secure location, away from children and unauthorized users.
- Inspect the barrel regularly for any signs of damage or wear.
- Use appropriate protective gear, such as safety glasses and gloves, when handling the barrel.
- Always adhere to local laws and regulations regarding firearm usage and storage.

## Specific Safety Precautions for Use

- Ensure that the barrel is compatible with your firearm model before installation.
- Do not attempt to modify or alter the barrel in any way. Modifications can compromise safety and performance.
- Avoid using ammunition that exceeds the specified caliber for the barrel.
- Be aware of the potential for overheating during extended use. Allow the barrel to cool down as necessary.
- If you notice any unusual sounds or performance issues while using the barrel, cease use immediately and consult a qualified gunsmith.

## Instructions for Installation and Usage

### 1. Installation:

- Ensure that the firearm is unloaded before beginning installation.
- Follow the manufacturer's instructions for removing the existing barrel from your firearm.
- Carefully align the CONTOUR #4 BARREL with the receiver of your firearm.
- Secure the barrel in place using the appropriate tools and ensure it is tightened to the manufacturer's specifications.
- Doublecheck that all components are correctly installed and secured.

### 2. Usage:

- Load your firearm according to the manufacturer's guidelines.
- Always point the firearm in a safe direction when loading, unloading, or handling.
- Maintain a firm grip and stance while firing.
- After firing, inspect the barrel for any signs of damage or residue buildup.
- Clean your barrel regularly using appropriate cleaning tools and solvents to maintain performance.

## Disposal Instructions

- Dispose of the barrel in accordance with local regulations regarding hazardous materials.
- If the barrel is damaged beyond use, consider recycling or contacting a local waste disposal service for guidance.
- Do not dispose of the barrel in regular household waste.

## **Contact Information for Further Support**

For any questions or concerns regarding the CONTOUR #4 BARREL, please refer to the manufacturer's website or customer service for assistance.

By following these guidelines, you can ensure the safe and effective use of your CONTOUR #4 BARREL. Always prioritize safety and responsibility when handling firearms.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

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