

# NECK REAMER - FORSTER PRODUCTS, INC. 0.2200" INSIDE NECK REAMER

[Reloading](#) > [Case Preparation](#) > [Case Neck Reamers](#)

Forster Inside Neck reamers are designed to remove excess brass from the inside of case neck walls. The Forster Neck Reamer is manufactured from high grade, wear-resistant tool steel and ground .0025" to .003" over the maximum bullet diameter. Constructed with a staggered tooth design so that brass is cut smoothly and without chatter. Neck reaming should only be performed after the cases have been fired with a full load and before the neck or full length sizing operation. Wall thickness can be measured with a tubing micrometer, but a simpler test for excess brass in the neck area is to slide a bullet into a fired, unsized case neck. If you feel interference, the neck should be reamed or outside neck turned.



Wildcat conversions using the .224" bullet with .2200" inside neck diameter and .243" bullet with .2390" inside neck diameter, Forster offers inside neck reamers for these sizes. Use after the CASE sizing operation.

## Attributes

- Name: [FORSTER PRODUCTS, INC. 0.2200" INSIDE NECK REAMER](#)
- Manufacturer: [FORSTER PRODUCTS, INC.](#)
- Product no.: 749002985
- Mfr. No.: NR1220
- Caliber: 22 Caliber (.223-.224)
- Delivery weight: 0.005kg
- Shipping height: 1mm
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 757253004858

## Item details

Made in USA

# Table of Contents

- [Startpage](#)
- [NECK REAMER SAFETY INSTRUCTIONS](#)
- [About Us](#)

# NECK REAMER SAFETY INSTRUCTIONS

## Introduction

Thank you for choosing the Forster Inside Neck Reamer for your reloading needs. This tool is designed to help you achieve precise neck dimensions by removing excess brass from the inside of case neck walls. Please read this safety instruction guide carefully to ensure safe and effective use of the product.

## General Safety Guidelines

- Always handle tools with care and follow the manufacturer's instructions.
- Ensure that your workspace is clean and organized to prevent accidents.
- Store the neck reamer in a safe place, out of reach of children and pets.
- Regularly inspect the tool for any signs of wear or damage before use.
- If you notice any defects or irregularities, discontinue use and contact a professional for guidance.

## Specific Safety Precautions for Use

- Use the neck reamer only after the cases have been fired with a full load.
- Perform neck reaming before the neck or fulllength sizing operation.
- Avoid excessive force when using the neck reamer to prevent damage to the tool and cases.
- Always wear safety glasses to protect your eyes from metal shavings and debris.
- Keep hands and other body parts clear of the cutting area during operation.
- Use a tubing micrometer to measure wall thickness for accuracy.
- If you feel interference when inserting a bullet into a fired, unsized case neck, the neck should be reamed or outside neck turned.

## Instructions for Installation and Usage

### 1. Preparation:

- Ensure that the cases to be reamed are clean and free of debris.
- Gather all necessary tools, including the neck reamer, tubing micrometer, and safety glasses.

### 2. Using the Neck Reamer:

- Insert the neck reamer into the case neck, ensuring it is properly aligned.
- Turn the reamer gently and steadily to remove excess brass.
- Check the progress frequently to avoid overreaming.
- After reaming, inspect the case neck for uniformity and smoothness.

### 3. PostUse Care:

- Clean the neck reamer after each use to remove any brass residue.
- Store the tool in its designated case or safe location.

## Disposal Instructions

- Dispose of any metal shavings and debris in accordance with local regulations.
- If the neck reamer is damaged beyond repair, recycle the metal components where possible.
- Follow local guidelines for the disposal of tools and equipment.

## **Contact Information for Further Support**

For any safety inquiries or further assistance, please reach out to your local distributor or the manufacturer. Ensure you have the product details on hand for reference.

By following these safety instructions, you can ensure a safe and effective experience while using the Forster Inside Neck Reamer. Thank you for prioritizing safety in your reloading practices.

# About Us

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