

# SERIES I STONING FIXTURE - POWER CUSTOM 77/22 ADAPTER, FITS RUGER 77/22 M77 MKII

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## Ultimate For Hammer & Sear Work; Accurate, Repeatable Setup

Save time and money by providing repeatable setup, accurate, measurable adjustments and suitability for many guns. The complete fixtures includes an adapter for the specific gun listed. Purchase more adapters separately for other guns; many jigs combined in one fixture! To use, mount hammer or trigger/sear on adapter, set and lock at correct index mark as instructed. Set stoning angle by counting "clicks" specified to raise or lower elevator and stoning guide. Lock guide, place stone on both roller and hammer or trigger/sear, and stone as normal. Easily adjustable to allow variations in stoning angle for exact, desired trigger pull weight. Same tool Ron Power uses in his own shop. Complete with one adapter and very detailed instructions written by Ron. You will also need a #10 Machinist's Clamp and 6"x½"x½" stones (listed elsewhere). ab



## Attributes

- Name: [POWER CUSTOM 77/22 ADAPTER, FITS RUGER 77/22 M77 MKII](#)
- Manufacturer: [POWER CUSTOM](#)
- Product no.: 713071015
- Mfr. No.: 7722
- Model: 77/22,Mark II
- Weapon type: Ruger
- Delivery weight: 0.045kg
- Shipping height: 5mm
- Shipping width: 97mm
- Shipping length: 112mm

## Item details

Made in USA

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# Safety Instruction Guide for SERIES I STONING FIXTURE POWER CUSTOM 77/22 ADAPTER

## Introduction

Thank you for choosing the SERIES I STONING FIXTURE POWER CUSTOM 77/22 ADAPTER, designed for use with the Ruger 77/22 M77 MKII. This product is engineered to provide accurate and repeatable setups for stoning processes. To ensure your safety and the effective use of this product, please read and follow the safety instructions outlined in this guide.

## General Safety Guidelines

- Ensure the product is used only for its intended purpose as specified in the product description.
- Always operate the fixture in a wellventilated area.
- Keep the fixture and all accessories out of reach of children and vulnerable individuals.
- Regularly inspect the fixture for any signs of wear or damage before use.
- Store the fixture in a dry place to prevent rust and deterioration.
- Use appropriate personal protective equipment (PPE) such as safety glasses and gloves while operating the fixture.

## Specific Safety Precautions for Use

- Always ensure that the fixture is securely mounted before use to prevent accidents.
- Do not exceed the recommended stoning angle; refer to the detailed instructions provided.
- Avoid placing hands near the stoning guide or stone during operation to minimize the risk of injury.
- Ensure that all adjustments are locked in place before commencing work.
- Never use the fixture if it appears to be malfunctioning or if any components are missing.
- Be aware of the weight of the fixture (5 3/4 lb. or 2.6 kg) when lifting or moving it.

## Instructions for Installation and Usage

### 1. Preparation

- Gather all necessary tools and materials, including a #10 Machinist's Clamp and 6"x½"x½" stones.
- Ensure that the work area is clean and free from clutter.

### 2. Mounting the Fixture

- Securely mount the fixture to a stable work surface using the #10 Machinist's Clamp.
- Ensure the fixture is level and stable before proceeding.

### 3. Setting Up the Adapter

- Select the appropriate adapter for the Ruger 77/22 M77 MKII.
- Mount the hammer or trigger/sear onto the adapter as instructed.
- Set and lock the adapter at the correct index mark.

### 4. Adjusting the Stoning Angle

- Adjust the stoning angle by counting the specified "clicks" to raise or lower the elevator and stoning guide.
- Lock the guide in place securely.

### 5. Stoning Process

- Place the stone on both the roller and the hammer or trigger/sear.
- Stone as normal, ensuring hands are kept clear of moving parts.
- Make adjustments as necessary to achieve the desired trigger pull weight.

#### **6. PostUse Care**

- After use, clean the fixture and stone to remove any debris.
- Store the fixture and all accessories in a safe location.

## **Disposal Instructions**

- Dispose of the fixture and any accessories in accordance with local regulations.
- If the product is no longer usable, consider recycling options for metal components where available.

By following these safety instructions, you can ensure a safe and effective experience with the SERIES I STONING FIXTURE POWER CUSTOM 77/22 ADAPTER. Thank you for your attention to safety and proper usage.

# About Us

## Brownells UK

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