

STEEL TAPS - REIFF & NESTOR COMPANY STEEL TAPER TAP 6-48 THREAD

[Gunsmith Tools](#) > [General Gunsmith Tools](#) > [Taps & Dies](#) > [Taps](#)

High Quality To Help You Do The Best Work

STEEL TAPS The Reiff & Nestor Company Steel Taps are precision-engineered tools designed for gunsmiths and firearm enthusiasts to create or repair internal threads in firearm components. Crafted from steel, these taps offer superior durability and maintain their hardness even under high temperatures, making them ideal for continuous use. These taps are available in various thread sizes and styles, including bottom, plug and taper taps which are essential for threading close to the bottom of blind holes. The steel construction ensures longevity and precise threading, accommodating a wide range of gunsmithing applications. Specifications: Material: Steel Tap Styles: Bottom Tap Plug Taper Thread Sizes Available: 8-40 10-32 3/16-32 3-56 6-40 7/32-40 1/4-28 1/4-30 1/4-22 Customer Insights: Users of the Reiff & Nestor Company Steel Taps appreciate their precision and durability. The high-speed steel construction allows for efficient threading without compromising the tool's integrity, making these taps a reliable choice for both professional gunsmiths and hobbyists. Incorporating the Reiff & Nestor Company Steel Taps into your gunsmithing toolkit ensures reliable and accurate threading, enhancing the quality and longevity of firearm components.



Attributes

- Name: [REIFF & NESTOR COMPANY STEEL TAPER TAP 6-48 THREAD](#)
- Manufacturer: [REIFF & NESTOR COMPANY](#)
- Product no.: 395648101
- Mfr. No.:
- Material: Steel
- Style: Taper
- Threads: 6-48
- Delivery weight: 0.005kg
- Shipping width: 83mm
- Shipping length: 146mm
- UPC: 887861082587

Item details

Made in USA

Table of Contents

- Startpage
- Safety Instruction Guide for Reiff & Nestor Company Steel Taper Tap 648 Thread
- About Us

Safety Instruction Guide for Reiff & Nestor Company Steel Taper Tap 648 Thread

Introduction

Thank you for choosing the Reiff & Nestor Company Steel Taper Tap 648 Thread. This precision engineered tool is designed for gunsmiths and firearm enthusiasts to create or repair internal threads in firearm components. To ensure safe and effective use of this product, please read and follow the safety instructions outlined in this guide.

General Safety Guidelines

- Always use the tap in accordance with the manufacturer's instructions.
- Ensure that the work area is clean, well lit, and free of any hazards.
- Wear appropriate personal protective equipment (PPE), including safety goggles and gloves, to protect against metal shavings and sharp edges.
- Keep the taps out of reach of children and unauthorized individuals.
- Be aware of your surroundings and avoid distractions while using the tap.
- Regularly inspect the tap for any signs of damage or wear before use.
- Do not use the tap for purposes other than those intended.

Specific Safety Precautions for Use

- Ensure that the tap is compatible with the material you are working with.
- Use cutting fluid to reduce friction and heat during the tapping process.
- Do not force the tap; apply steady, even pressure to avoid breakage.
- If the tap becomes stuck, stop and back it out carefully rather than forcing it.
- Always use a tap wrench to maintain control while tapping.
- Avoid using the tap in a confined space or awkward positions to prevent accidents.
- If you feel any unusual resistance while tapping, stop immediately and check for issues.

Instructions for Installation and Usage

1. Preparation:

- Select the appropriate tap size and style for your application.
- Ensure you have the correct tap wrench and cutting fluid ready.

2. Drilling the Hole:

- Drill a hole in the material using a drill bit that matches the tap size.
- Ensure the hole is clean and free from debris before proceeding.

3. Tapping Process:

- Secure the workpiece to prevent movement during tapping.
- Apply cutting fluid to the tap and the hole to facilitate smooth operation.
- Insert the tap into the hole at a 90 degree angle.
- Using the tap wrench, turn the tap clockwise to begin cutting the threads.
- After every full turn, back the tap out slightly to clear shavings.
- Continue until the desired depth is reached, then carefully remove the tap.

4. Post Use:

- Clean the tap after use to remove any debris or cutting fluid.
- Store the tap in a safe and dry location, away from moisture and direct sunlight.

Disposal Instructions

- Dispose of any damaged or worn taps in accordance with local regulations.
- Do not dispose of the tap in regular household waste; check for local metal recycling options.
- Ensure that any packaging is disposed of responsibly, following recycling guidelines where applicable.

By following these guidelines, you can ensure safe and effective use of the Reiff & Nestor Company Steel Taper Tap 648 Thread. Always prioritize safety and consult a professional if you are unsure about any aspect of the tapping process. Thank you for your attention to these important safety instructions.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk