

# RIMMED & BELTED RIFLE CHAMBERING REAMERS - 32-20 WINCHESTER FINISHER CHAMBER REAMER

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**Finest Workmanship & Quality; Made In USA From M-7 High Speed Steel**

Made by Clymer, a truly dedicated group of gun people, from best quality, M-7 High-Speed Steel. These are precision tools for the professional gunsmith and will give a lifetime of service when properly cared for. Fully guaranteed.

Roughers are .010" smaller in diameter than the final size, do not cut the throat area and should be used to save wear on the Finish Reamer when many chambers are to be cut. If only a few chambers will be cut, a Finish Reamer is all you need. Superb quality reamers made to SAAMI specifications.



## Attributes

- Name: [32-20 WINCHESTER FINISHER CHAMBER REAMER](#)
- Manufacturer: [CLYMER](#)
- Product no.: 184051322
- Mfr. No.: F3220B
- Cartridge: 32-20 Winchester
- Style: Rimmed Pistol
- Delivery weight: 0.068kg
- Shipping height: 15mm
- Shipping width: 15mm
- Shipping length: 130mm

## Item details

Made in USA

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# Safety Instruction Guide for RIMMED & BELTED RIFLE CHAMBERING REAMERS 3220 WINCHESTER FINISHER CHAMBER REAMER

## Introduction

Thank you for choosing the RIMMED & BELTED RIFLE CHAMBERING REAMERS 3220 WINCHESTER FINISHER CHAMBER REAMER by Clymer. This guide provides essential safety instructions to ensure the safe use of this product. Please read this manual carefully before use.

## General Safety Guidelines

- Ensure that all safety guidelines are followed to prevent accidents and injuries.
- Only use the reamer for its intended purpose: chambering rifle barrels.
- Store the reamer in a safe place, out of reach of children and unauthorized users.
- Regularly inspect the reamer for signs of wear or damage before each use.
- Use personal protective equipment (PPE) such as safety glasses and gloves when operating the reamer.
- Follow all local regulations regarding the use and handling of firearms and related tools.

## Specific Safety Precautions for Use

- Ensure the work area is clean, dry, and welllit to avoid accidents.
- Before starting work, make sure the firearm is unloaded and that the chamber is clear.
- Use the reamer only with a compatible drill or machine and ensure it is securely mounted.
- Do not exceed the recommended speed settings for the reamer to prevent overheating and damage.
- Avoid applying excessive force when using the reamer; let the tool do the work.
- Always use the rougher reamer first before using the finisher reamer to ensure a proper fit.
- Be aware that reamers can produce sharp metal shavings; handle with care and dispose of shavings properly.

## Instructions for Installation and Usage

### 1. Preparation:

- Ensure you have the correct tools and equipment ready for use.
- Verify that the reamer is suitable for the specific chambering task at hand.

### 2. Installation:

- Securely attach the reamer to the drill or machine, ensuring it is tightened according to the manufacturer's specifications.
- Confirm that the drill is set to the correct speed for the reamer being used.

### 3. Usage:

- Begin with the rougher reamer if multiple chambers are to be cut.
- Gradually feed the reamer into the chamber, applying light pressure.
- Once the roughing is complete, switch to the finisher reamer for final sizing.
- Regularly check for proper cutting and adjust as necessary.

### 4. PostUse:

- Clean the reamer after use to remove any debris or residue.
- Store the reamer in its protective case to prevent damage.

## Disposal Instructions

- Dispose of any damaged or worn reamers in accordance with local regulations.
- Ensure that all metal shavings and debris are collected and disposed of safely to prevent environmental contamination.
- Do not dispose of reamers in household waste. Check for local recycling programs that accept metal tools.

## Contact Information for Further Support

For any questions or concerns regarding the use of the RIMMED & BELTED RIFLE CHAMBERING REAMERS 3220 WINCHESTER FINISHER CHAMBER REAMER, please refer to the manufacturer's support resources.

## Conclusion

By following the safety guidelines and instructions outlined in this manual, you can ensure a safe and effective experience with your Clymer reamer. Always prioritize safety and adhere to legal regulations when handling firearms and tools. Thank you for your attention to these important safety measures.

# About Us

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