

# AR-15 SD MOD 5 9MM UPPER RECEIVERS M-LOK COMPLETE - STERN DEFENSE SD MOD 5 9MM UPPER RECEIVER 8.5IN M-LOK COMPLETE BLACK

[Rifle Parts](#) > [Receiver Parts](#) > [Receivers](#) > [Upper Receivers](#)

## Complete Assembly with Blast Can

The Stern Defense SD Mod 5 9mm Upper Receivers are unique with handguards that extend beyond the end of the barrels. The 8.5" barreled upper has a 10" M-LOK free float handguard, and the 6" barreled upper has an 8" M-LOK free float handguard. To bring the muzzle out beyond the end of the handguard both uppers have SD HBC 9MM Blast Can installed. Both barrels have a 1-10 rate of twist, 1/2-36 muzzle thread pitch, and a Melonite finish. 8.5" or 6" barrels M-LOK Free Float handguard Complete assembly with 9mm bolt and charging handle 1/2-36 muzzle thread pitch SD BU9 9mm Bolt Included in the upper receiver is charging handle and the Stern Defense 9mm Bolt which is compatible with both Glock and Colt SMG magazines, has a Mag-Phosphate finish, and is works in conjunction with the Law Tactical Folding Adapter. The Stern Defense SD Mod 5 9mm Upper Receiver is made in the U.S.A. All NFA rules apply.



## Attributes

- Name: [STERN DEFENSE SD MOD 5 9MM UPPER RECEIVER 8.5IN M-LOK COMPLETE BLACK](#)
- Manufacturer: [STERN DEFENSE](#)
- Product no.: 100032662
- Mfr. No.: 015SD10INCHMOD5
- Cartridge: 9 mm Luger
- Colour: Black
- Finish: Anodized
- Style: Complete
- Weapon type: AR-15
- Delivery weight: 1.814kg
- Shipping height: 102mm
- Shipping width: 102mm
- Shipping length: 711mm
- UPC: 860141001560

## Item details

Made in USA

US export classification: I(g)

# Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for the AR15 SD MOD 5 9MM Upper Receiver](#)
- [About Us](#)

# Safety Instruction Guide for the AR15 SD MOD 5 9MM Upper Receiver

## Introduction

Thank you for choosing the AR15 SD MOD 5 9MM Upper Receiver. This product is designed for use with the AR15 platform and provides enhanced performance and versatility. Please read this safety instruction guide carefully to ensure safe and effective use of your new upper receiver.

## General Safety Guidelines

- Ensure that you are familiar with the proper handling and operation of firearms before using this product.
- Always treat every firearm as if it is loaded.
- Keep firearms pointed in a safe direction at all times.
- Store firearms and ammunition securely to prevent unauthorized access, especially from children.
- Always wear appropriate eye and ear protection when using firearms.
- Never use a firearm under the influence of drugs or alcohol.
- Regularly inspect the upper receiver and all components for signs of wear or damage.
- Follow all local, state, and federal laws regarding the use and ownership of firearms.

## Specific Safety Precautions for Use

- **Compatibility:** Ensure that the upper receiver is compatible with your AR15 lower receiver and that it is properly assembled before use.
- **Ammunition:** Use only 9mm Luger ammunition that meets industry standards. Do not use reloaded or damaged ammunition.
- **Installation:** Follow the installation instructions carefully to avoid improper assembly, which can lead to malfunction or injury.
- **Blast Can:** The SD HBC 9MM Blast Can is designed to redirect muzzle blast. Ensure it is securely attached before firing.
- **Cleaning:** Regularly clean and maintain the upper receiver according to the manufacturer's recommendations to ensure safe operation.
- **Transport:** When transporting the upper receiver, ensure it is securely stored and not accessible to unauthorized individuals.

## Instructions for Installation and Usage

### Installation Instructions

1. **Gather Tools:** Ensure you have the necessary tools for installation, including a torque wrench and appropriate screwdrivers.
2. **Prepare the Lower Receiver:** Ensure that the lower receiver is unloaded and clear of any ammunition.
3. **Attach the Upper Receiver:** Align the upper receiver with the lower receiver and push them together until they click into place.
4. **Secure the Connection:** Use the torque wrench to tighten the connection screws to the manufacturer's specified torque settings.
5. **Install the Charging Handle:** Insert the charging handle into the designated slot in the upper receiver.
6. **Check Functionality:** Cycle the charging handle to ensure smooth operation and check that the bolt locks back properly.

### Usage Instructions

1. **Load Ammunition:** Load the upper receiver with 9mm ammunition, ensuring it is seated properly in the magazine.

2. **Engage Safety:** Ensure the safety is engaged until you are ready to fire.
3. **Aim Safely:** Always aim at a safe target and be aware of your surroundings.
4. **Fire:** Disengage the safety and pull the trigger to fire. Always maintain control of the firearm during and after firing.
5. **PostFire Check:** After firing, check the firearm for any signs of malfunction or damage.

## Disposal Instructions

- Dispose of the upper receiver and any associated components in accordance with local regulations regarding hazardous waste and firearms.
- If the upper receiver is damaged or no longer functional, contact a licensed firearms dealer or local authorities for guidance on proper disposal methods.

## Contact Information for Further Support

For any questions or concerns regarding the AR15 SD MOD 5 9MM Upper Receiver, please consult the manufacturer's website or customer support resources.

Please ensure that you follow these guidelines and instructions to promote safe use of your product. Thank you for your attention to safety.

# About Us

## Brownells UK

### **Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

Unit 1, Laughing Dog Industrial Estate  
London Road  
Rugby  
Warwickshire  
CV23 9LP

[www.brownells.co.uk](http://www.brownells.co.uk)