

# **BRASS ONE CALIBER SET - BROWNELLS BRASS ONE CALIBER SET FOR .50 S&W MUZZLE**

[Gunsmith Tools](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

## **Square Up & Chamfer Rifle and Handgun Muzzles P Brass Bore Pilot**

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one brass bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

[Chamfering & Facing Combo Sets](#)

[45° Cutter & Steel Pilot](#)

[Steel One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)

NO IMAGE  
AVAILABLE

## Attributes

- Name: [BROWNELLS BRASS ONE CALIBER SET FOR .50 S&W MUZZLE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080946502
- Mfr. No.:
- Caliber: 50 Caliber (.500-.501)
- Degree: 45,90
- Material: Brass
- Delivery weight: 0.331kg
- UPC: 050806012837

## Item details

Made in USA

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# Safety Instruction Guide for BRASS ONE CALIBER SET

## Introduction

Thank you for choosing the BRASS ONE CALIBER SET by Brownells. This product is designed for precision muzzle work, including squaring and chamfering. To ensure safe and effective use, please read this safety instruction guide carefully.

## General Safety Guidelines

- Always use the product in accordance with the instructions provided.
- Keep the product out of reach of children and vulnerable individuals.
- Inspect the product for any damage or wear before use. Do not use if damaged.
- Store the product in a dry place to prevent corrosion or deterioration.
- Follow all local regulations regarding the handling and disposal of metal products.

## Specific Safety Precautions for Use

- Use proper eye protection while operating the cutters to prevent injury from metal shavings.
- Ensure that the work area is clean and free of obstructions.
- Do not exceed the recommended usage limits for the cutters; this may lead to breakage or injury.
- Avoid wearing loose clothing or jewelry that could become caught in the tools.
- Use the tools only for their intended purpose; do not improvise or modify them.

## Instructions for Installation and Usage

### 1. Preparation

- Gather all necessary tools and materials before starting.
- Ensure that the work surface is stable and secure.

### 2. Using the Facing Cutter

- Attach the facing cutter securely to the handle.
- Align the cutter with the muzzle to ensure a straight cut.
- Apply even pressure while rotating the cutter to achieve a square muzzle.

### 3. Using the Chamfer Cutter

- Attach the chamfer cutter to the handle.
- Position the cutter at a 45degree angle to the edge of the rifling or cylinder mouth.
- Rotate the cutter gently to break the edges and create a clean exit for the bullet.

### 4. Changing the Pilot

- To change the pilot, unscrew the cutter from the handle.
- Replace the pilot with the desired caliber pilot and reattach the cutter securely.
- Ensure that the pilot is properly aligned for accurate cutting.

### 5. After Use

- Clean the cutters and handle with a dry cloth to remove any debris.
- Store the product in the provided polypropylene box to protect it from damage.

## **Disposal Instructions**

- Dispose of the product in accordance with local regulations regarding metal waste.
- Do not dispose of the product in regular household waste.
- If the product is damaged beyond repair, consult local recycling centers for appropriate disposal methods.

## **Contact Information for Further Support**

- For safety inquiries or assistance, please refer to the manufacturer's contact details provided with the product packaging.

By following these safety instructions, you can ensure a safe and effective experience with your BRASS ONE CALIBER SET. Thank you for your attention to safety.

# About Us

## Brownells UK

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Unit 1, Laughing Dog Industrial Estate  
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