

BRASS ONE CALIBER SET FOR .50 BMG/BP MUZZLE

[Gunsmith Tools & Supplies](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

Square Up & Chamfer Rifle and Handgun Muzzles P Brass Bore Pilot

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one brass bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

[Chamfering & Facing Combo Sets](#)

[45° Cutter & Steel Pilot](#)

[Steel One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)

NO IMAGE
AVAILABLE

Attributes

- Name: [BRASS ONE CALIBER SET FOR .50 BMG/BP MUZZLE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080946501
- Mfr. No.:
- Caliber: 50 Caliber (.500-.501)
- Degree: 45,90
- Material: Brass
- Delivery weight: 0.331kg
- UPC: 050806012820

Item details

Made in USA

Table of Contents

- [Startpage](#)
- [BRASS ONE CALIBER SET SAFETY INSTRUCTIONS](#)
- [About Us](#)

BRASS ONE CALIBER SET SAFETY INSTRUCTIONS

Introduction

Thank you for purchasing the BRASS ONE CALIBER SET for .50 BMG/BP muzzle. This product is designed for safely squaring and chamfering the muzzle and revolver cylinder mouth. Please read this safety instruction guide carefully to ensure safe usage and compliance with the EU General Product Safety Regulation (GPSR).

General Safety Guidelines

- Always handle tools with care to prevent injury.
- Ensure the work area is clean and welllit.
- Store the BRASS ONE CALIBER SET in a secure place, out of reach of children.
- Regularly inspect the tools for any damage or wear before use.
- Do not use the product for purposes other than those specified in the product description.
- Always wear appropriate personal protective equipment (PPE), including safety glasses and gloves.
- If you notice any unusual behavior or performance from the tools, cease use immediately and inspect for issues.

Specific Safety Precautions for Use

- **Cutting Tools:**
 - The cutters are sharp and can cause injury. Handle with care.
 - Always keep your hands away from the cutting edges when in use.
- **Muzzle Squaring:**
 - Ensure the firearm is unloaded before using the muzzle cutter.
 - Follow all firearm safety protocols when working with firearm components.
- **Chamfering:**
 - Use the chamfering cutter only on appropriate materials to avoid damage.
- **Pilot Alignment:**
 - Ensure the pilot is correctly aligned with the cutter to prevent accidents.
- **Children:**
 - This product is not intended for use by individuals under the age of 18. Always supervise minors near tools.

Instructions for Installation and Usage

1. Preparation:

- Verify that the firearm is unloaded and safe to work on.
- Gather all necessary tools and PPE.

2. Using the Facing Cutter:

- Select the appropriate facing cutter based on the muzzle diameter.
- Attach the cutter to the handle securely.
- Insert the brass bore pilot into the muzzle.
- Gently insert the cutter into the muzzle and rotate to square the end. Ensure even pressure is applied.

3. Using the Chamfer Cutter:

- Choose the correct chamfering cutter for the application.
- Attach the cutter to the handle.

- Insert the brass bore pilot into the cylinder mouth or muzzle.
- Carefully chamfer the edges by rotating the cutter. Ensure the cutter is aligned properly.

4. PostUse Care:

- Clean the tools after use to remove any debris or residue.
- Store the BRASS ONE CALIBER SET in its polypropylene box to protect it from damage.

Disposal Instructions

- Dispose of any damaged or worn components in accordance with local regulations.
- Do not dispose of the product in household waste. Check for local recycling programs for metal components.
- Ensure that all hazardous materials are disposed of safely and responsibly.

Contact Information for Further Support

For any safety inquiries or concerns regarding the BRASS ONE CALIBER SET, please refer to the manufacturer's contact details, which can typically be found on the product packaging or the manufacturer's website.

Please ensure you follow these safety instructions to ensure a safe and effective experience with your BRASS ONE CALIBER SET. Regularly check for updates or recalls related to this product on the EU's Safety Gate platform. Report any unsafe products or incidents to the relevant authorities. Thank you for your attention to safety.

About Us

Brownells Austria

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