

# BRASS ONE CALIBER SET FOR .40/10MM MUZZLE

[Gunsmith Tools & Supplies](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

## **Square Up & Chamfer Rifle and Handgun Muzzles P Brass Bore Pilot**

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one brass bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

## Chamfering & Facing Combo Sets

[45° Cutter & Steel Pilot](#)

[Steel One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)



## **Attributes**

- Name: [BRASS ONE CALIBER SET FOR .40/10MM MUZZLE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080946400
- Mfr. No.:
- Caliber: 40/10 mm (.400-.401)
- Degree: 45,90
- Material: Brass
- Delivery weight: 0.318kg
- UPC: 050806022744

## **Item details**

Made in USA

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# Safety Instruction Guide for BRASS ONE CALIBER SET FOR .40/10MM MUZZLE

## Introduction

Thank you for choosing the BRASS ONE CALIBER SET FOR .40/10MM MUZZLE. This product is designed to assist in the maintenance and enhancement of your firearm's muzzle. To ensure safe and effective use, please read and follow the safety instructions outlined in this guide.

## General Safety Guidelines

- Always handle all tools and equipment with care.
- Ensure that the workspace is clean and free from obstructions.
- Use personal protective equipment (PPE), such as safety glasses and gloves, when using this product.
- Keep the product out of reach of children and vulnerable individuals.
- Regularly inspect the tools for any signs of wear or damage before use.
- Do not use the product for any purpose other than its intended use.
- Report any unsafe conditions or incidents to the appropriate authorities.

## Specific Safety Precautions for Use

- Ensure that the firearm is unloaded before using the BRASS ONE CALIBER SET.
- Use the facing cutter and chamfer cutter only on the specified calibers (.40/10mm).
- Avoid applying excessive force when using the cutters to prevent breakage or injury.
- Always use the handle provided to operate the cutters; do not attempt to use the cutters without the handle.
- When changing pilots, ensure that the cutter is securely attached to prevent accidents.
- Store the product in a safe and secure location after use.

## Instructions for Installation and Usage

### 1. Preparation:

- Ensure that your workspace is clean and organized.
- Gather all necessary tools and equipment, including the BRASS ONE CALIBER SET and personal protective equipment.

### 2. Using the Facing Cutter:

- Attach the facing cutter to the handle.
- Align the cutter with the muzzle of the firearm.
- Apply gentle pressure and rotate the cutter to square the muzzle.
- Check the muzzle frequently to ensure that it is being squared evenly.

### 3. Using the Chamfer Cutter:

- Remove the facing cutter from the handle and attach the chamfer cutter.
- Align the chamfer cutter with the edge of the rifling or revolver cylinder mouth.
- Rotate the cutter gently to break the edges and create a clean exit for the bullet.
- Ensure that the cutter is not forced, as this may cause damage.

### 4. Changing the Pilot:

- Remove the cutter from the handle.
- Carefully detach the pilot and replace it with the desired caliber pilot.
- Reattach the cutter to the handle, ensuring it is secure.

#### **5. PostUse:**

- After using the BRASS ONE CALIBER SET, clean the tools to remove any debris or residue.
- Store the tools in the provided polypropylene box to protect them from damage.

## **Disposal Instructions**

- When disposing of the BRASS ONE CALIBER SET, follow local regulations for the disposal of metal and plastic materials.
- Ensure that all parts are disposed of responsibly to minimize environmental impact.

## **Contact Information for Further Support**

For any inquiries regarding the BRASS ONE CALIBER SET or safety concerns, please contact the manufacturer or your local distributor. Ensure you have the product details available for a more efficient response.

Thank you for prioritizing safety while using the BRASS ONE CALIBER SET. Your adherence to these guidelines helps ensure a safe and effective experience.

# About Us

## Brownells Austria

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