

## BRASS ONE CALIBER SET FOR .38-40 MUZZLE

[Gunsmith Tools & Supplies](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

### **Square Up & Chamfer Rifle and Handgun Muzzles P Brass Bore Pilot**

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one brass bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

## Chamfering & Facing Combo Sets

[45° Cutter & Steel Pilot](#)

[Steel One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)



## **Attributes**

- Name: [BRASS ONE CALIBER SET FOR .38-40 MUZZLE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080946384
- Mfr. No.:
- Caliber: 38/357 Caliber (.357-.359)
- Degree: 45,90
- Material: Brass
- Delivery weight: 0.318kg
- UPC: 050806022737

## **Item details**

Made in USA

# Table of Contents

- Startpage
- Safety Instruction Guide for BRASS ONE CALIBER SET
- About Us

# Safety Instruction Guide for BRASS ONE CALIBER SET

## Introduction

Thank you for purchasing the BRASS ONE CALIBER SET for .3840 muzzle. This product is designed to provide precision in firearm maintenance. To ensure your safety and the effective use of this product, please read and follow the guidelines outlined in this manual.

## General Safety Guidelines

- Always wear appropriate personal protective equipment (PPE) such as safety glasses and gloves when using this product.
- Ensure that the workspace is clean and free of obstructions to prevent accidents.
- Keep this product out of reach of children and unauthorized users.
- Do not use the product if it appears damaged or if any components are missing.
- Follow all local laws and regulations regarding the use of firearm accessories.

## Specific Safety Precautions for Use

- Handle all tools with care to avoid injury.
- Ensure that the cutter is securely attached to the handle before use.
- Use the cutter only on the intended materials to avoid damage or injury.
- Do not exceed the recommended usage limits for the cutters.
- Always inspect the product before each use for signs of wear or damage.

## Instructions for Installation and Usage

### 1. Preparation:

- Gather all components of the BRASS ONE CALIBER SET: one 90° facing cutter, one 45° chamfering cutter, one handle, and one brass bore pilot.
- Ensure your workspace is clean and welllit.

### 2. Attaching the Cutter:

- Choose the appropriate cutter for your task (90° facing cutter or 45° chamfering cutter).
- Insert the cutter into the handle until it is fully seated.
- Tighten the handle securely to ensure that the cutter does not come loose during use.

### 3. Using the Cutter:

- For the 90° facing cutter, position it against the muzzle and apply steady pressure to square the muzzle after shortening or repair.
- For the 45° chamfering cutter, use it to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads.
- Use the brass bore pilot to keep the cutter properly aligned.

### 4. PostUse Care:

- After use, clean the cutters and handle with a dry cloth to remove any debris or residue.
- Store the product in a safe place, preferably in the provided polypropylene box.

## **Disposal Instructions**

- Dispose of the product in accordance with local regulations.
- Do not dispose of the product in household waste. Instead, consider recycling options for metal components where available.

## **Contact Information for Further Support**

For any safety inquiries or further assistance, please contact the manufacturer, BROWNELLS, through the appropriate channels as listed on their website or product documentation.

By following these guidelines, you ensure not only your safety but also the longevity and effectiveness of your BRASS ONE CALIBER SET. Thank you for your attention to these important safety instructions.

# About Us

## Brownells Austria

**Brownells - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories**

[www.brownells.at](http://www.brownells.at)