

BRASS ONE CALIBER SET - BROWNELLS BRASS ONE CALIBER SET FOR 8MM MUZZLE

[Gunsmith Tools](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

Square Up & Chamfer Rifle and Handgun Muzzles P Brass Bore Pilot

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one brass bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

[Chamfering & Facing Combo Sets](#)

[45° Cutter & Steel Pilot](#)

[Steel One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)



Attributes

- Name: [BROWNELLS BRASS ONE CALIBER SET FOR 8MM MUZZLE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080946323
- Mfr. No.:
- Caliber: 8 mm (.323)
- Degree: 45,90
- Material: Brass
- Delivery weight: 0.313kg
- UPC: 050806022683

Item details

Made in USA

Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for BRASS ONE CALIBER SET](#)
- [About Us](#)

Safety Instruction Guide for BRASS ONE CALIBER SET

Introduction

Thank you for purchasing the BRASS ONE CALIBER SET designed for 8mm muzzle applications. This guide provides essential safety information, usage instructions, and disposal guidelines to ensure your safety and the proper functioning of the product.

General Safety Guidelines

- Ensure that the product is used only for its intended purpose, which is to square a muzzle after shortening or to chamfer a revolver cylinder mouth.
- Always read and understand the instructions before using the product.
- Keep the product out of reach of children and vulnerable individuals.
- Inspect the product for any damage before use. Do not use if damaged.
- Use protective eyewear and gloves when handling the cutters and during the chamfering process to prevent injury.
- Store the product in a safe, dry place to avoid deterioration or damage.

Specific Safety Precautions for Use

- Use the 90° facing cutter only for squaring muzzles. Avoid using it for any other purpose.
- The 45° chamfering cutter should only be used to break edges of rifling or to chamfer revolver cylinder mouths.
- Always ensure that the cutter is securely attached to the handle before use.
- Do not attempt to modify the cutters or the handle in any way.
- Avoid placing fingers or hands near the cutting edges during operation.
- Ensure that the workpiece is securely clamped or held in place to prevent movement during cutting.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and safety equipment (gloves, eyewear).
- Ensure the work area is clean and welllit.

2. Attaching the Cutter:

- Select the appropriate cutter for your task (90° facing cutter or 45° chamfering cutter).
- Insert the cutter into the handle and ensure it is firmly secured.

3. Using the Cutter:

- For the 90° facing cutter:
 - Position the muzzle securely in a vise or clamp.
 - Align the cutter at a 90° angle to the muzzle.
 - Rotate the handle to begin cutting, applying even pressure.
- For the 45° chamfering cutter:
 - Position the revolver cylinder mouth securely.
 - Align the cutter at a 45° angle to the edge.
 - Rotate the handle gently to chamfer the edge.

4. After Use:

- Clean the cutters and handle to remove debris.
- Store the product in the provided polypropylene box to prevent damage.

Disposal Instructions

- Dispose of the product in accordance with local regulations for metal waste.
- Do not dispose of the product in household waste.
- Ensure that all components are disposed of responsibly to minimize environmental impact.

Contact Information for Further Support

For any safety inquiries or concerns regarding the BRASS ONE CALIBER SET, please contact the appropriate EU-based contact point for assistance.

By following these safety instructions, you will ensure a safe and effective experience while using the BRASS ONE CALIBER SET. Always prioritize safety and report any unsafe products or incidents to the relevant authorities.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk