

BRASS ONE CALIBER SET - BROWNELLS BRASS ONE CALIBER SET FOR .311 MUZZLE

[Gunsmith Tools](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

Square Up & Chamfer Rifle and Handgun Muzzles P Brass Bore Pilot

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one brass bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

Chamfering & Facing Combo Sets

[45° Cutter & Steel Pilot](#)

[Steel One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)



Attributes

- Name: [BROWNELLS BRASS ONE CALIBER SET FOR .311 MUZZLE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080946311
- Mfr. No.:
- Caliber: 303/7.7 mm (.311-.312)
- Degree: 45,90
- Material: Brass
- Delivery weight: 0.308kg
- UPC: 050806022652

Item details

Made in USA

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Safety Instruction Guide for BRASS ONE CALIBER SET

Introduction

Thank you for purchasing the BRASS ONE CALIBER SET from Brownells. This guide provides essential safety instructions to ensure safe and effective use of the product. Please read this guide carefully before using the product.

General Safety Guidelines

- Always use the BRASS ONE CALIBER SET in accordance with the provided instructions.
- Ensure that the product is used in a wellventilated area to avoid inhaling any metal shavings or debris.
- Keep the product out of reach of children and vulnerable individuals.
- Inspect the product for any signs of damage before use. Do not use if damaged.
- Wear appropriate personal protective equipment (PPE), including safety glasses and gloves, to protect against potential hazards.
- Be aware of your surroundings and ensure that bystanders are at a safe distance while using the product.
- Report any unsafe products or accidents to the appropriate authorities.

Specific Safety Precautions for Use

- Ensure that the cutter is securely attached to the handle before use to prevent accidents.
- Use the appropriate pilot for the caliber you are working with to ensure proper alignment and safety.
- Do not exceed the recommended cutting depth to avoid damaging the tool or the firearm.
- Handle all components with care to avoid injury from sharp edges.
- When chamfering or cutting, maintain a firm grip on the tool to prevent slipping.
- Always cut in a controlled manner; avoid excessive force which may lead to tool failure.
- Store the product in a safe and dry location when not in use to prevent damage and maintain safety.

Instructions for Installation and Usage

1. Preparation

- Gather all components of the BRASS ONE CALIBER SET: cutter, handle, and pilot.
- Make sure you have the correct pilot for the caliber you are using.

2. Attaching the Cutter

- Take the cutter and insert it into the handle until it clicks into place.
- Ensure that the cutter is securely fastened before proceeding.

3. Selecting the Pilot

- Choose the appropriate pilot for your caliber. The pilots for other calibers are available separately.
- Insert the pilot into the bore of the firearm to ensure proper fit.

4. Using the Facing Cutter

- Position the muzzle of the firearm against the cutter.
- Rotate the handle gently to square the muzzle after shortening or repair.
- Check frequently to ensure the muzzle is being squared evenly.

5. Using the Chamfer Cutter

- Position the chamfer cutter at the edge of the rifling or revolver cylinder mouth.
- Rotate the handle to break the edges of the rifling for a clean bullet exit or to chamfer the cylinder mouth.
- Use a light touch to avoid removing too much material.

6. Finishing Up

- After use, clean any debris from the cutters and pilots.
- Store the BRASS ONE CALIBER SET in its polypropylene box to keep it organized and protected.

Disposal Instructions

- Dispose of any damaged or wornout components in accordance with local regulations.
- Do not dispose of the product in regular household waste. Check with local waste management authorities for proper disposal methods.

Contact Information for Further Support

For any inquiries regarding safety or product use, please refer to the manufacturer's customer service resources.

By following these guidelines, you can ensure a safe and effective experience with your BRASS ONE CALIBER SET. Thank you for your attention to safety!

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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