

STEEL ONE CALIBER SETS - BROWNEllS STEEL ONE CALIBER SET FITS .480 RUGER MUZZLE

[Gunsmith Tools](#) > [Barrel Tools](#) > [Barrel Chamfering Tool Kits](#)

Square Up & Chamfer Rifle & Handgun Muzzles - Steel Bore Pilot

Set includes: one, 90° facing cutter to square a muzzle after shortening, or repair damage; one, 45° chamfering cutter to break the edges of the rifling for a clean bullet exit or chamfer a revolver cylinder mouth for quick reloads; plus one handle that fits either cutter and one steel bore pilot. Interchangeable pilot keeps cutter properly aligned. Purchase extra pilots to use one cutter for many different calibers. Pilots for other calibers available separately.

Select one of the following for other rifle/handgun muzzles, cylinder facing & chamfering tools.

Chamfering & Facing Combo Sets

[45° Cutter & Steel Pilot](#)

[Brass One Caliber Set](#)

[45° Cutter & Brass Pilot](#)

[90° Cutter & Steel Pilot](#)

[Steel Pilot Only](#)

[90° Cutter & Brass Pilot](#)

[Brass Pilot Only](#)

NO IMAGE
AVAILABLE

Attributes

- Name: [BROWNELLS STEEL ONE CALIBER SET FITS .480 RUGER MUZZLE](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 080591480
- Mfr. No.:
- Caliber: 475 Caliber (.475)
- Degree: 45,90
- Material: Steel
- Delivery weight: 0.327kg
- UPC: 050806018686

Item details

Made in USA

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Safety Instruction Guide for STEEL ONE CALIBER SET

Introduction

Thank you for choosing the STEEL ONE CALIBER SET from Brownells. This product is designed for precision muzzle work, including squaring, chamfering, and aligning. To ensure safe and effective use of this tool, please read and follow the safety instructions contained in this guide.

General Safety Guidelines

- Ensure that the product is used in accordance with the manufacturer's instructions.
- Keep the product out of reach of children and vulnerable individuals.
- Always wear appropriate personal protective equipment (PPE) such as safety glasses and gloves when using the tool.
- Inspect the tool before each use to ensure it is in good working condition.
- Do not use the tool for purposes other than those specified by the manufacturer.
- Report any unsafe products or accidents to the relevant authorities.

Specific Safety Precautions for Use

- **Hazard Awareness:** The cutting tools are sharp and can cause injury. Handle with care.
- **Proper Alignment:** Ensure the cutter is properly aligned with the bore before use to avoid accidents.
- **Stable Work Surface:** Use the tool on a stable surface to prevent slips and falls during operation.
- **Avoid Distractions:** Focus on the task at hand and avoid distractions while using the tool.
- **Tool Maintenance:** Regularly check for wear and damage. Replace any worn or damaged parts immediately.

Instructions for Installation and Usage

1. Preparation:

- Gather all necessary tools and safety equipment before beginning.
- Ensure the working area is clean and free from hazards.

2. Using the Facing Cutter:

- Attach the facing cutter to the handle.
- Align the cutter with the muzzle and apply steady pressure.
- Rotate the cutter to square the muzzle evenly.

3. Using the Chamfer Cutter:

- Attach the chamfer cutter to the handle.
- Position the cutter at the desired angle (45°) against the rifling.
- Apply light pressure to break the edges for a clean bullet exit.

4. Changing the Pilot:

- To change the pilot, unscrew it from the handle.
- Select the appropriate pilot for the caliber you are working with.
- Screw the new pilot securely into the handle.

5. PostUse Care:

- Clean the tools after use to remove debris and prevent rust.
- Store the tools in the provided polypropylene box to protect them from damage.

Disposal Instructions

- Dispose of any damaged or unusable components in accordance with local regulations.
- Recycle packaging materials where possible to minimize environmental impact.

Contact Information for Further Support

For questions or concerns regarding the STEEL ONE CALIBER SET, please refer to the manufacturer's customer support for assistance.

By following these safety instructions, you can ensure a safe and effective experience with your STEEL ONE CALIBER SET. Thank you for your attention to safety.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

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