

308AR BOLT CARRIER GROUPS - BROWNELLS BRN AR-308 308 CALIBER BOLT CARRIER GROUP NITRIDE

[Rifle Parts](#) > [Bolt Parts](#) > [Bolt Carrier Groups](#)

The Ideal Big-Bore Bolt Carrier Group

The Brownells Complete .308 Bolt Carrier Group is designed to operate reliably in DPMS LR-308 pattern rifles chambered in .308, .243, 7mm-08, .338 Federal, .260 Remington, 6.5mm Creedmoor, or any other cartridge based on the .308 Winchester. These BCGs are manufactured to the same uncompromising standards as our M16-style BCGs. Our Complete .308 Bolt Carrier Group has a bolt machined from robust 9310 steel, heat-treated and shot-peened for superb hardness. The carrier itself is fabricated from hardened 8620 steel. Both are magnetic particle inspected (MPI) to make sure there are no hidden microscopic flaws that could lead to premature failure. Carrier has forward assist notches. Extractor is installed with rubber insert and spring. Gas key screws are torqued and staked. For use in DPMS LR-308 pattern upper receivers only; NOT compatible with Armalite rifles. You can get the Brownells Complete .308 Bolt Carrier Group with a hard Black Nitride finish that is exceptionally resistant to surface wear OR a Nickel Boron coating (a dull matte silver) that's even harder and self-lubricating to boot. Both come complete with firing pin, firing pin retaining pin, cam pin, gas rings, gas key, extractor, and ejector installed. Brownells GunTech™ Note: Unlike BCGs with a traditional Parkerized finish, the carrier on our Black Nitride bolt carrier group is not hard-chromed inside because Nitride is actually harder than industrial chrome plating.



The Brownells Complete .308 Bolt Carrier Group is designed to operate reliably in DPMS LR-308 pattern rifles chambered in .308, .243, 7mm-08, .338 Federal, .260 Remington, 6.5mm Creedmoor, or any other cartridge based on the .308 Winchester. These BCGs are manufactured to the same uncompromising standards as our M16-style BCGs. Our Complete .308 Bolt Carrier Group has a bolt machined from robust 9310 steel, heat-treated and shot-peened for superb hardness. The carrier itself is fabricated from hardened 8620 steel. Both are magnetic particle inspected (MPI) to make sure there are no hidden microscopic flaws that could lead to premature failure. Carrier has forward assist notches. Extractor is installed with rubber insert and spring. Gas key screws are torqued and staked. For use in DPMS LR-308 pattern upper receivers only; NOT compatible with Armalite rifles. You can get the Brownells Complete .308 Bolt Carrier Group with a hard Black Nitride finish that is exceptionally resistant to surface wear OR a Nickel Boron coating (a dull matte silver) that's even harder and self-lubricating to boot. Both come complete with firing pin, firing pin retaining pin, cam pin, gas rings, gas key, extractor, and ejector installed. Brownells GunTech™ Note: Unlike BCGs with a traditional Parkerized finish, the carrier on our Black Nitride bolt carrier group is not hard-chromed inside because Nitride is actually harder than industrial chrome plating.

Attributes

- Name: [BROWNELLS BRN AR-308 308 CALIBER BOLT CARRIER GROUP NITRIDE](#)
- Manufacturer: [BROWNELLS](#)

- Product no.: 078102004
- Mfr. No.: AZT-A10-308-ST-022
- Cartridge: 308 Winchester
- Finish: Black Nitride
- Weapon type: AR .308
- Delivery weight: 0.526kg
- Shipping height: 29mm
- Shipping width: 29mm
- Shipping length: 222mm
- UPC: 050806002395

Item details

Made in USA

US export classification: 0A501.c

Table of Contents

- [Startpage](#)
- [Safety Instruction Guide for Brownells Complete .308 Bolt Carrier Group](#)
- [About Us](#)

Safety Instruction Guide for Brownells Complete .308 Bolt Carrier Group

Introduction

Thank you for choosing the Brownells Complete .308 Bolt Carrier Group. This product is designed for reliable operation in various rifles chambered in .308 and similar cartridges. Please read this safety instruction guide carefully to ensure safe and effective use.

General Safety Guidelines

- Always handle firearms and firearm components with care, treating them as if they are loaded.
- Ensure that you are familiar with the specific firearm model you are using and its compatibility with the .308 Bolt Carrier Group.
- Keep this product out of reach of children and unauthorized users.
- Inspect the product for any signs of damage or wear before use. If any issues are found, do not use the product.
- Follow all local laws and regulations regarding firearm ownership and usage.

Specific Safety Precautions for Use

- Ensure that the firearm is unloaded before installing or removing the bolt carrier group.
- Use appropriate eye and ear protection when handling or firing your firearm.
- Do not modify the bolt carrier group or any other firearm components. Modifications can lead to unsafe operation.
- Always ensure that the gas key screws are properly torqued and staked to prevent loosening during use.
- Be aware of the potential hazards associated with the use of firearms, including ricochet, misfire, and accidental discharge.

Instructions for Installation and Usage

1. Installation:

- Ensure the firearm is unloaded and pointed in a safe direction.
- Remove the existing bolt carrier group from the upper receiver.
- Insert the Brownells Complete .308 Bolt Carrier Group into the upper receiver, ensuring it is properly aligned.
- Ensure that the gas key is properly seated against the gas tube.
- Reinstall any retaining pins or components that were removed during the process.

2. Usage:

- After installation, perform a function check to ensure that the bolt carrier group operates smoothly.
- When ready to fire, load the firearm according to the manufacturer's instructions.
- Always be aware of your surroundings and ensure that you are in a safe environment before discharging the firearm.

Disposal Instructions

- Dispose of the product in accordance with local regulations regarding hazardous materials and firearm components.
- If the product is damaged or no longer usable, contact local waste management authorities for proper disposal methods.

Contact Information for Further Support

For any safety inquiries or further assistance regarding the Brownells Complete .308 Bolt Carrier Group, please refer to the information provided with your product or consult the Brownells website.

By following these guidelines, you can ensure the safe and effective use of your Brownells Complete .308 Bolt Carrier Group. Always prioritize safety and remain informed about best practices for firearm handling and maintenance.

About Us

Brownells UK

Brownells UK - World's Largest Supplier of Gun Parts, Gunsmith Tools & Shooting Accessories

Unit 1, Laughing Dog Industrial Estate
London Road
Rugby
Warwickshire
CV23 9LP

www.brownells.co.uk