

# 308AR BOLT CARRIER GROUPS - BROWNELLS BRN AR-308 308 CALIBER BOLT CARRIER GROUP NICKEL BORON

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## The Ideal Big-Bore Bolt Carrier Group

The Brownells Complete .308 Bolt Carrier Group is designed to operate reliably in DPMS LR-308 pattern rifles chambered in .308, .243, 7mm-08, .338 Federal, .260 Remington, 6.5mm Creedmoor, or any other cartridge based on the .308 Winchester. These BCGs are manufactured to the same uncompromising standards as our M16-style BCGs. Our Complete .308 Bolt Carrier Group has a bolt machined from robust 9310 steel, heat-treated and shot-peened for superb hardness. The carrier itself is fabricated from hardened 8620 steel. Both are magnetic particle inspected (MPI) to make sure there are no hidden microscopic flaws that could lead to premature failure. Carrier has forward assist notches Extractor is installed with rubber insert and spring Gas key screws are torqued and staked For use in DPMS LR-308 pattern upper receivers only; NOT compatible with Armalite rifles You can get the Brownells Complete .308 Bolt Carrier Group with a hard Black Nitride finish that is exceptionally resistant to surface wear OR a Nickel Boron coating (a dull matte silver) that's even harder and self-lubricating to boot. Both come complete with firing pin, firing pin retaining pin, cam pin, gas rings, gas key, extractor, and ejector installed. Brownells GunTech™ Note: Unlike BCGs with a traditional Parkerized finish, the carrier on our Black Nitride bolt carrier group is not hard-chromed inside because Nitride is actually harder than industrial chrome plating.



## Attributes

- Name: [BROWNELLS BRN AR-308 308 CALIBER BOLT CARRIER GROUP NICKEL BORON](#)
- Manufacturer: [BROWNELLS](#)
- Product no.: 078000392
- Mfr. No.: AZT-A10-308-ST-024
- Cartridge: 308 Winchester
- Finish: Nickel-Boron
- Weapon type: AR .308
- Delivery weight: 0.522kg
- Shipping height: 25mm
- Shipping width: 25mm
- Shipping length: 226mm
- UPC: 050806112391

## Item details

Made in USA  
US export classification: I(g)

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# Safety Instruction Guide for Brownells Complete .308 Bolt Carrier Group

## Introduction

Thank you for choosing the Brownells Complete .308 Bolt Carrier Group. This guide provides essential safety instructions and information to ensure the safe use, installation, and disposal of this product. Please read this guide carefully before use and keep it for future reference.

## General Safety Guidelines

- Ensure that the product is used only in accordance with the manufacturer's specifications.
- Always handle firearms and firearm components with care. Treat every firearm as if it is loaded.
- Keep the product out of reach of children and unauthorized users.
- Regularly inspect the product for signs of wear or damage before use.
- If you notice any defects or irregularities, do not use the product. Contact customer support for further assistance.
- Follow all local laws and regulations regarding firearm ownership and usage.

## Specific Safety Precautions for Use

- Only use the Brownells Complete .308 Bolt Carrier Group in DPMS LR308 pattern upper receivers. It is NOT compatible with Armalite rifles.
- Ensure that the firearm is unloaded before installation or maintenance.
- When installing the bolt carrier group, make sure to follow the correct orientation and installation procedures as outlined in the installation instructions.
- Always wear appropriate eye and ear protection when using firearms.
- Be aware of your surroundings and ensure a safe shooting environment.
- Never point the firearm at anything you do not intend to shoot.

## Instructions for Installation and Usage

### Installation Instructions

#### 1. Preparation:

- Ensure the firearm is completely unloaded.
- Gather necessary tools for installation.

#### 2. Installation Steps:

- Remove the existing bolt carrier group from the upper receiver.
- Insert the Brownells Complete .308 Bolt Carrier Group into the upper receiver, ensuring it is correctly oriented.
- Secure the bolt carrier group in place according to the manufacturer's specifications.
- Install the charging handle and any other components as necessary.

#### 3. Final Check:

- Once installed, perform a visual inspection to ensure all components are securely in place.
- Test the action to ensure smooth operation.

## **Usage Instructions**

- Ensure the firearm is properly maintained and cleaned after each use.
- Regularly check the gas key screws to ensure they are torqued and staked correctly.
- Monitor the extractor and ensure the rubber insert and spring are functioning correctly.
- If you experience any malfunctions, cease use immediately and inspect the firearm and bolt carrier group for issues.

## **Disposal Instructions**

- Dispose of the product in accordance with local regulations regarding firearm components.
- Do not dispose of the product in regular household waste. Instead, contact local authorities or recycling centers for proper disposal methods.
- If the product is damaged or defective, ensure it is rendered unusable before disposal.

## **Contact Information for Further Support**

For any inquiries regarding the safety and use of the Brownells Complete .308 Bolt Carrier Group, please contact the manufacturer directly. Ensure you have the product information ready for a more efficient response.

By following these guidelines, you can ensure the safe and effective use of your Brownells Complete .308 Bolt Carrier Group. Thank you for prioritizing safety and compliance with the EU General Product Safety Regulation.

# About Us

## Brownells UK

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